

TM / TAYLOR MAXWELL
The mark of choice.

naturally™

an innovative natural
stone cladding system

STONEPANEL™
NATURAL STONE PANELS

taylormaxwell.co.uk

what is STONEPANEL™?

STONEPANEL™ is an innovative cladding system for walls and facades, suitable for both internal and external application.

Individual panels made of natural stone including quartzite, gneiss, limestone, sandstone or slate joined to a cement base that is reinforced with a light metal or fibre glass mesh at the base. Each piece is Z-shaped in order to hide the joints from view. It is very simple to install and doesn't need specialised labour.

STONEPANEL™ cladding is the only natural stone pre-assembled product on the market that is backed by BBA certification and offers installation advantages over traditionally built natural stone.

Manufactured in China, we are the sole supplier in the UK and hold stock in the UK at various locations.

STONEPANEL SKY™ incorporates a hook in the back to allow for a mechanical fix in addition to the adhesive assuring strength and durability.

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STONEPANEL™

NATURAL STONE PANELS



/frequently asked questions

What should STONEPANEL™ be fixed to?

STONEPANEL™ can be fixed back to brick, block, cementitious board or proprietary board (See use & installation).

How high can I install STONEPANEL™?

This depends on the supporting wall (See use & installation). The mechanical fix ability of STONEPANEL SKY™, in conjunction with the adhesive allows greater heights to be achieved. Referred to in the BBA for an ultimate wind load to be resisted by the system calculated in accordance with BS EN 1991-1-4:2005 +NA(1) or BS 6399-2:1997.

How quickly can STONEPANEL™ be installed?

It is estimated to be up to 10 times faster than traditional random walling. Typically a 2&1 gang can install 20 - 25 square metres per day.

How does STONEPANEL™ turn corners?

STONEPANEL™ pieces can also be cut and bonded effectively. Special reveal Corners can be used to allow a smooth finish (see components), it is important that any cut smooth ends are not left exposed.

Do I need movement joints?

The placement of movement joints would be the decision of the structural engineer. Installation of the STONEPANEL™ must respect the location of the movement joints of the building. A flexible sealer is used in any movement joints to avoid the entry of moisture.

Does it need to be pointed?

The nature of the STONEPANEL™ design means that it does not have to be pointed. However it is a possibility if desired.

How do I clean STONEPANEL™?

No chemical products should be used, instead the face should be cleaned using a light power wash with clean water or hand washed with care taken not to draw the adhesive across the face.

Can I improve the thermal insulation of my building and provide a stone finish?

Cupa have developed an ETICS system with STONEPANEL SKY™ intended for use as an external insulation for newbuild and renovation. Please contact your local Taylor Maxwell Office.

Is STONEPANEL™ and the adhesive watertight?

No, the adhesive is cement based and this allied to the open joint and permeable nature of STONEPANEL™ mean it will allow water to pass through which would be managed in the same way as any external leaf construction.

Available in two sizes

- 610(560)x152mm (0.085m² per piece/11.77No. per m²)
- 600(550)x200mm (0.11m² per piece/9.1No. per m²)

Tested to European standards by independent authorities:

Testing of the raw material

- **Water absorption** according to NS-EN 13755
- **Petrographic analysis** according to EN 124071 and EN 12326-2

Testing of panels

- **Strength of mechanical fixing** according to NT Build 306
- **Freeze thaw resistance** according to NBI 134/2007 including evaluation of the material before and after exposure
- **Tensile bond strength** (Adhesion test) according to ENS-EN 1542
- **Impact resistance** of panels according to ISO 7892



/key features

- Installs 10 times faster than traditional stonework
- Practically no waste of material at construction site
- No specialised labour needed for installation
- Each piece is Z-shaped to hide joints from view
- Suitable for indoor and outdoor panelling
- Does not need to be pointed
- BBA certified when applied to solid walls of masonry or concrete.



/use & installation

easy to use. simple to install

STONEPANEL™ is simple and easy to install.

To avoid visible joints each panel is Z-shaped, its placement is very simple without the requirement of specialist, skilled labour.

The surface being adhered to must be clean, firm and free of dust, dirt, oil, and grease. When fixing to masonry walls it is recommended to allow 6 weeks drying time prior commencement of the cladding, and for the wall and **STONEPANEL™** pieces to be moist prior to application.

The installation of **STONEPANEL™** must be made using a suitable adhesive applied to both the back of each **STONEPANEL™** piece and the vertical wall using a 6mm gauge trowel, pressing into place to exclude any voids. **STONEPANEL™** pieces are laid in a 'stretcher bond' application so as to deter vertical joints directly on top of each other.

STONEPANEL™ can be easily cut on site using an electric grinder or site cutting bench.

/block or brick


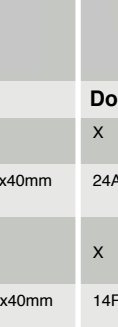



It is suggested to fix back to a masonry substrate with Ardex X7G PLUS up to a height of 2 metres, taking into consideration the guidelines in the BBA, thereafter utilise the mechanical fixability of **STONEPANEL SKY™** in conjunction with the adhesive.


/board

A cementitious or proprietary board can be utilised along with Ardex X 7G PLUS adhesive unless the substrate is subject to movement, in which case an elastic polyurethane based adhesive (ie Sikabond T2) can be considered. It is recommended that an engineer approves the weight of wall construction in relation to the support structure. Utilise the mechanical fix ability of **STONEPANEL SKY™** in conjunction with the adhesive throughout the application. A minimum 25mm marine ply can be considered for internal use ensuring that it does not get wet and the advise of the adhesive manufacturer sought.



			
Double End Large	Double End Short	Radial Curve Long	Radial Curve Short
X	X	X	X
24A/T-Double End-L-MF: 600(575)x200x40mm	24A/T-Double End-S-MF: 300(275)x200x40mm	24A/T-Circular-L-MF: 600(550)x200x40mm	24A/T-Circular-S-MF: 300(250)x200x40mm
X	X	X	x
14R/T-Double End-L-MF: 600(575)x200x40mm	14R/T-Double End-S-MF: 300(275)x200x40mm	14R/T-Circular-L-MF: 600(550)x200x40mm	14R/T-Circular-S-MF: 300(250)x200x40mm
19A-Double End-L-MF: 600(575)x200x50mm	19A-Double End-S-MF: 300(275)x200x50mm	19A-Circular-L-MF: 600(550)x200x50mm	19A-Circular-S-MF: 300(250)x200x50mm
33RB-Double End-L-MF: 600(575)x200x50mm	33RB-Double End-S-MF: 300(275)x200x50mm	33RB-Circular-L-MF: 600(550)x200x50mm	33RB-Circular-S-MF: 300(250)x200x50mm
49R-Double End-L-MF: 600(575)x200x50mm	49R-Double End-S-MF: 300(275)x200x50mm	49R-Circular-L-MF: 600(550)x200x50mm	49R-Circular-S-MF: 300(250)x200x50mm
55N-Double End-L-MF: 600(575)x200x50mm	55N-Double End-S-MF: 300(275)x200x50mm	55N-Circular-L-MF: 600(550)x200x50mm	55N-Circular-S-MF: 300(250)x200x50mm
35N-Double End-L-MF: 600(575)x200x40mm	35N-Double End-S-MF: 300(275)x200x40mm	35N-Circular-L-MF: 600(550)x200x40mm	35N-Circular-S-MF: 300(250)x200x40mm
X	X	X	x
18TS/T-Double End-L-MF: 600(575)x200x50mm	18TS/T-Double End-S-MF: 300(275)x200x50mm	18TS/T-Circular-L-MF: 600(550)x200x50mm	18TS/T-Circular-S-MF: 300(250)x200x50mm
80B-Double End-L: 600(575)x200x50mm	80B-Double End-S: 300(275)x200x50mm	80B-Circular-L: 600(550)x200x50mm	80B-Circular-S: 300(250)x200x50mm
32B-Double End-L-MF: 600(575)x200x50mm	32B-Double End-S-MF: 300(275)x200x50mm	32B-Circular-L-MF: 600(550)x200x50mm	32B-Circular-S-MF: 300(250)x200x50mm
23RB-Double End-L-MF: 600(575)x200x50mm	23RB-Double End-S-MF: 300(275)x200x50mm	23RB-Circular-L-MF: 600(550)x200x50mm	23RB-Circular-S-MF: 300(250)x200x50mm
24TS-Double End-L-MF: 600(575)x200x50mm	24TS-Double End-S-MF: 300(275)x200x50mm	24TS-Circular-L-MF: 600(550)x200x50mm	24TS-Circular-S-MF: 300(250)x200x50mm
85B-Double End-L: 600(575)x200x50mm	85B-Double End-S: 300(275)x200x50mm	85B-Circular-L: 600(550)x200x50mm	85B-Circular-S: 300(250)x200x50mm

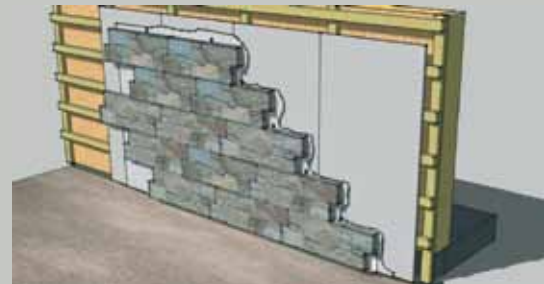
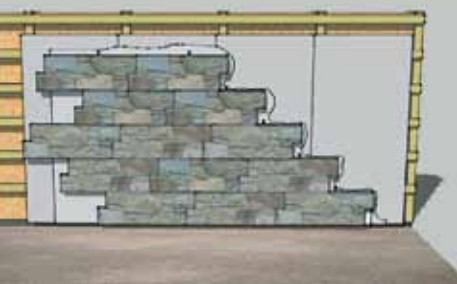
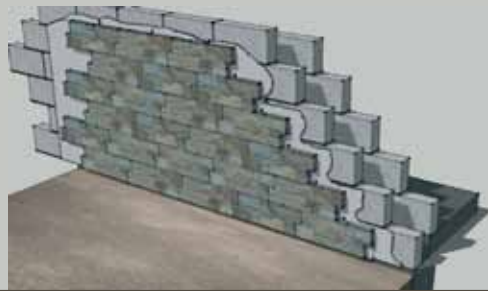
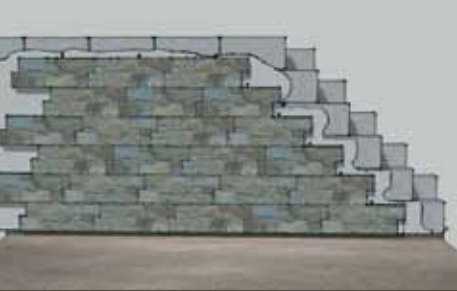
/components continued

			
	Window Reveal Corner Small	Large Faced End	Short Faced End
Multicolour Slate 24A-MF	X	X	X
Multicolour Slate 24A/T-MF	24A/T-A1/A3-MF: Internal 150(100)x100mm nominal external 190(140)x140mm	24A/T-Faced End-L-MF: 600(550)x200x40mm	24A/T-Faced End-S-MF: 300(250)x200x40mm
Orient Gold 14R-MF	X	X	X
Orient Gold 14R/T-MF	14R/T-A1/A3-MF: Internal 150(100)x100mm nominal external 190(140)x140mm	14R/T-Faced End-L-MF: 600(550)x200x40mm	14R/T-Faced End-S-MF: 300(250)x200x40mm
Black Slate 19A-MF	19A-A1/A3-MF: Internal 150(100)x100mm nominal external 200(150)x150mm	19A-Faced End-L-MF: 600(550)x200x50mm	19A-Faced End-S-MF: 300(250)x200x50mm
Nordic 33RB-MF	33RB-A1/A3-MF: Internal 150(100)x100mm nominal external 200(150)x150mm	33RB-Faced End-L-MF: 600(550)x200x50mm	33RB-Faced End-S-MF: 300(250)x200x50mm
Sahara 49R-MF	49R-A1/A3-MF: Internal 150(100)x100mm nominal external 200(150)x150mm	49R-Faced End-L-MF: 600(550)x200x50mm	49R-Faced End-S-MF: 300(250)x200x50mm
Gneiss 55N-MF	55N-A1/A3-MF: Internal 150(100)x100mm nominal external 200(150)x150mm	55N-Faced End-L-MF: 600(550)x200x50mm	55N-Faced End-S-MF: 300(250)x200x50mm
Nile Natural 35N-MF	35N-A1/A3-MF: Internal 150(100)x100mm nominal external 190(140)x140mm	35N-Faced End-L-MF: 600(550)x200x40mm	35N-Faced End-S-MF: 300(250)x200x40mm
Black Slate Thin Set 18TS-MF	X	X	X
Black Slate Thin Set 18TS/T-MF	18TS/T-A1/A3-MF: Internal 150(100)x100mm nominal external 200(150)x150mm	18TS/T-Faced End-L-MF: 600(550)x200x50mm	18TS/T-Faced End-S-MF: 300(250)x200x50mm
White Travertine 80B*	80B-A1/A3: Internal 150(100)x100mm nominal external 200(150)x150mm	80B-Faced End-L: 600(550)x200x50mm	80B-Faced End-S: 300(250)x200x50mm
White Sandstone 32B-MF	32B-A1/A3-MF: Internal 150(100)x100mm nominal external 200(150)x150mm	32B-Faced End-L-MF: 600(550)x200x50mm	32B-Faced End-S-MF: 300(250)x200x50mm
Nordic (no white stones) 23RB-MF	23RB-A1/A3-MF: Internal 150(100)x100mm nominal external 200(150)x150mm	23RB-Faced End-L-MF: 600(550)x200x50mm	23RB-Faced End-S-MF: 300(250)x200x50mm
Multicolour Thinset 24TS-MF	24TS-A1/A3-MF: Internal 150(100)x100mm nominal external 200(150)x150mm	24TS-Faced End-L-MF: 600(550)x200x50mm	24TS-Faced End-S-MF: 300(250)x200x50mm
Beige Limestone 85B*	85B-A1/A3: Internal 150(100)x100mm nominal external 200(150)x150mm	85B-Faced End-L: 600(550)x200x50mm	85B-Faced End-S: 300(250)x200x50mm
* Denotes not manufactured STONEPANEL SKY™			

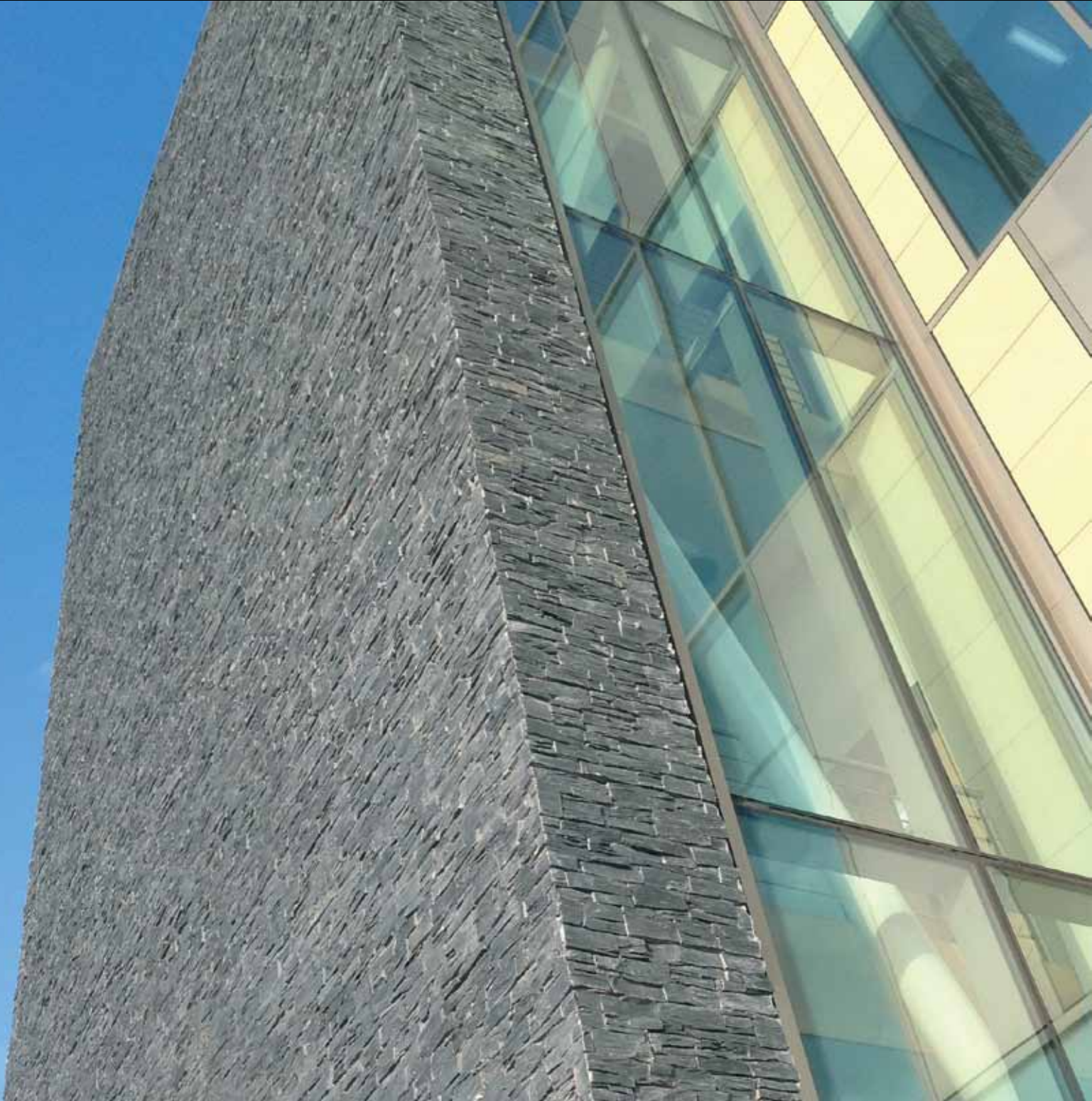
Average (kg) weight per m ²					
Multicolour Slate 24A-MF	80.31	Sahara 49R-MF	94.32	Nordic (no white stones) 23RB-MF	94.32
Multicolour Slate 24A/T-MF	80.31	Gneiss 55N-MF	96.14	Multicolour Thinset 24TS-MF	80.73
Orient Gold 14R-MF	81.82	Nile Natural 35N-MF	80.6	Beige Limestone 85B	94.32
Orient Gold 14R/T-MF	81.82	Black Slate Thin Set 18TS-MF	80.73		
Black Slate 19A-MF	81.82	Black Slate Thin Set 18TS/T-MF	80.73		
Nordic 33RB-MF	94.32	White Travertine 80B	94.32		


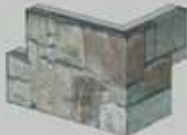

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/inspiring



		
Medium Massive Corner	Small Massive Corner	Window Reveal Corner Large
X	X	X
24A/T-Massive Corner-M-MF: Internal 450(400)x100(150)x200 nominal external 490(440)x140(190)x200	24A/T-Massive Corner-S-MF: Internal 250(200)x100(150)x200 nominal external 290(240)x140(190)x200	24A/T-A2/A4-MF: Internal 360(310)x100mm nominal external 400(350)x140mm
X	X	X
14R/T-Massive Corner-M-MF: Internal 450(400)x100(150)x200 nominal external 490(440)x140(190)x200	14R/T-Massive Corner-S-MF: Internal 250(200)x100(150)x200 nominal external 290(240)x140(190)x200	14R/T-A2/A4-MF: Internal 360(310)x100mm nominal external 400(350)x140mm
19A-Massive Corner-M-MF: Internal 450(400)x100(150)x200 nominal external 500(450)x150(200)x200	19A-Massive Corner-S-MF: Internal 250(200)x100(150)x200 nominal external 300(250)x150(200)x200	19A-A2/A4-MF: Internal 360(310)x100mm nominal external 410(360)x150mm
33RB-Massive Corner-M-MF: Internal 450(400)x100(150)x200 nominal external 500(450)x150(200)x200	33RB-Massive Corner-S-MF: Internal 250(200)x100(150)x200 nominal external 300(250)x150(200)x200	33RB-A2/A4-MF: Internal 360(310)x100mm nominal external 410(360)x150mm
49R-Massive Corner-M-MF: Internal 450(400)x100(150)x200 nominal external 500(450)x150(200)x200	49R-Massive Corner-S-MF: Internal 250(200)x100(150)x200 nominal external 300(250)x150(200)x200	49R-A2/A4-MF: Internal 360(310)x100mm, nominal external 410(360)x150mm
55N-Massive Corner-M-MF: Internal 450(400)x100(150)x200 nominal external 500(450)x150(200)x200	55N-Massive Corner-S-MF: Internal 250(200)x100(150)x200 nominal external 300(250)x150(200)x200	55N-A2/A4-MF: Internal 360(310)x100mm nominal external 410(360)x150mm
35N-Massive Corner-M-MF: Internal 450(400)x100(150)x200 nominal external 490(440)x140(190)x200	35N-Massive Corner-S-MF: Internal 250(200)x100(150)x200 nominal external 290(240)x140(190)x200	35N-A2/A4-MF: Internal 360(310)x100mm nominal external 400(350)x140mm
X	X	X
18TS/T-Massive Corner-M-MF: Internal 450(400)x100(150)x200 nominal external 500(450)x150(200)x200	18TS/T-Massive Corner-S-MF: Internal 250(200)x100(150)x200 nominal external 300(250)x150(200)x200	18TS/T-A2/A4-MF: Internal 360(310)x100mm nominal external 410(360)x150mm
80B-Massive Corner-M: Internal 450(400)x100(150)x200 nominal external 500(450)x150(200)x200	80B-Massive Corner-S: Internal 250(200)x100(150)x200 nominal external 300(250)x150(200)x200	80B-A2/A4: Internal 360(310)x100mm nominal external 410(360)x150mm
32B-Massive Corner-M-MF: Internal 450(400)x100(150)x200 nominal external 500(450)x150(200)x200	32B-Massive Corner-S-MF: Internal 250(200)x100(150)x200 nominal external 300(250)x150(200)x200	32B-A2/A4-MF: Internal 360(310)x100mm nominal external 410(360)x150mm
23RB-Massive Corner-M-MF: Internal 450(400)x100(150)x200 nominal external 500(450)x150(200)x200	23RB-Massive Corner-S-MF: Internal 250(200)x100(150)x200 nominal external 300(250)x150(200)x200	23RB-A2/A4-MF: Internal 360(310)x100mm nominal external 410(360)x150mm
24TS-Massive Corner-M-MF: Internal 450(400)x100(150)x200 nominal external 500(450)x150(200)x200	24TS-Massive Corner-S-MF: Internal 250(200)x100(150)x200 nominal external 300(250)x150(200)x200	24TS-A2/A4-MF: Internal 360(310)x100mm, nominal external 410(360)x150mm
85B-Massive Corner-M: Internal 450(400)x100(150)x200 nominal external 500(450)x150(200)x200	85B-Massive Corner-S: Internal 250(200)x100(150)x200 nominal external 300(250)x150(200)x200	85B-A2/A4: Internal 360(310)x100mm nominal external 410(360)x150mm



/components

				
	Standard Piece	Long Corner	Short Corner	Large Massive Corner
Multicolour Slate 24A-MF	610(560)x152x40mm	24A-L-MF: 610(585)x152x40mm	24A-S-MF: 305(280)x152x40mm	X
Multicolour Slate 24A/T-MF	600(550)x200x40mm	24A/T-L-MF: 600(575)x200x40mm	24A/T-S-MF: 300(275)x200x40mm	24A/T-Massive Corner-L-MF: Internal 550(500)x100(150)x200 nominal external 590(540)x140(190)x200
Orient Gold 14R-MF	610(560)x152x40mm	14R-L-MF: 610(585)x152x40mm	14R-S-MF: 305(280)x152x40mm	X
Orient Gold 14R/T-MF	600(550)x200x40mm	14R/T-L-MF: 600(575)x200x40mm	14R/T-S-MF: 300(275)x200x40mm	14R/T-Massive Corner-L-MF: Internal 550(500)x100(150)x200 nominal external 590(540)x140(190)x200
Black Slate 19A-MF	600(550)x200x50mm	19A-L-MF: 600(575)x200x50mm	19A-S-MF: 300(275)x200x50mm	19A-Massive Corner-L-MF: Internal 550(500)x100(150)x200 nominal external 600(550)x150(200)x200
Nordic 33RB-MF	600(550)x200x50mm	33RB-L-MF: 600(575)x200x50mm	33RB-S-MF: 300(275)x200x50mm	33RB-Massive Corner-L-MF: Internal 550(500)x100(150)x200 nominal external 600(550)x150(200)x200
Sahara 49R-MF	600(550)x200x50mm	49R-L-MF: 600(575)x200x50mm	49R-S-MF: 300(275)x200x50mm	49R-Massive Corner-L-MF: Internal 550(500)x100(150)x200 nominal external 600(550)x150(200)x200
Gneiss 55N-MF	600(550)x200x50mm	55N-L-MF: 600(575)x200x50mm	55N-S-MF: 300(275)x200x50mm	55N-Massive Corner-L-MF: Internal 550(500)x100(150)x200 nominal external 600(550)x150(200)x200
Nile Natural 35N-MF	600(550)x200x40mm	35N-L-MF: 600(575)x200x40mm	35N-S-MF: 300(275)x200x40mm	35N-Massive Corner-L-MF: Internal 550(500)x100(150)x200 nominal external 590(540)x140(190)x200
Black Slate Thin Set 18TS-MF	610(560)x152x50mm	18TS-L-MF: 610(585)x152x50mm	18TS-S-MF: 305(280)x152x50mm	X
Black Slate Thin Set 18TS/T-MF	600(550)x200x50mm	18TS/T-L-MF: 600(575)x200x50mm	18TS/T-S-MF: 300(275)x200x50mm	18TS/T-Massive Corner-L-MF: Internal 550(500)x100(150)x200 nominal external 600(550)x150(200)x200
White Travertine 80B*	600(550)x200x50mm	80B-L: 600(575)x200x50mm	80B-S: 300(275)x200x50mm	80B-Massive Corner-L: Internal 550(500)x100(150)x200 nominal external 600(550)x150(200)x200
White Sandstone 32B-MF	600(550)x200x50mm	32B-L-MF: 600(575)x200x50mm	32B-S-MF: 300(275)x200x50mm	32B-Massive Corner-L-MF: Internal 550(500)x100(150)x200 nominal external 600(550)x150(200)x200
Nordic (no white stones) 23RB-MF	600(550)x200x50mm	23RB-L-MF: 600(575)x200x50mm	23RB-S-MF: 300(275)x200x50mm	23RB-Massive Corner-L-MF: Internal 550(500)x100(150)x200 nominal external 600(550)x150(200)x200
Multicolour Thinset 24TS-MF	600(550)x200x50mm	24TS-L-MF: 600(575)x200x50mm	24TS-S-MF: 300(275)x200x50mm	24TS-Massive Corner-L-MF: Internal 550(500)x100(150)x200 nominal external 600(550)x150(200)x200
Beige Limestone 85B*	600(550)x200x50mm	85B-L: 600(575)x200x50mm	85B-S: 300(275)x200x50mm	85B-Massive Corner-L: Internal 550(500)x100(150)x200 nominal external 600(550)x150(200)x200
* Denotes not manufactured STONEPANEL SKY™				



harton quay, south shields, tyne & wear

Black Slate 19A-MF

/inspiring



biddulph health centre, staffordshire

Orient Gold 14R/T-MF

corners & reveals

To address corners and reveals the following components can be used.

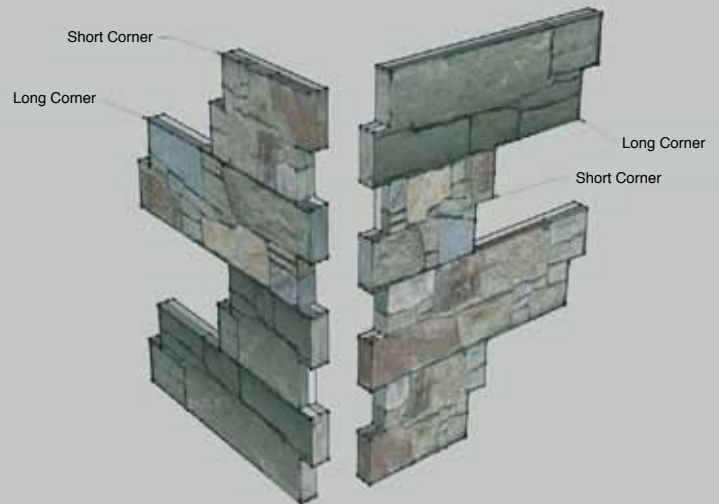
Short & Long Corners: These are individual full and half pieces of **STONEPANEL™** that are faced on end to allow them to 'marry' into each other, a long and short corner is required each course.

Massive Corners: Purpose made L-shape corners manufactured in three different size options – Small, Medium, Large.

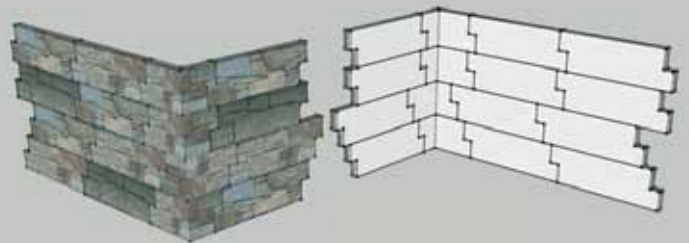
Cut & Bonded Corners: A **STONEPANEL™** piece is cut at a point to ensure impression of the stone continuing through the piece. Set leg sizes cannot be achieved with this although it produces corners with long and short legs.

Window & Door Reveals: Short, Long Corners and Massive Corners can be cut to suit reveals. There are also specialist window reveal components available (see components).

Curved Facades: Short corners faceted can provide radii down to 3 metres. There are also purpose made curved pieces (See components).



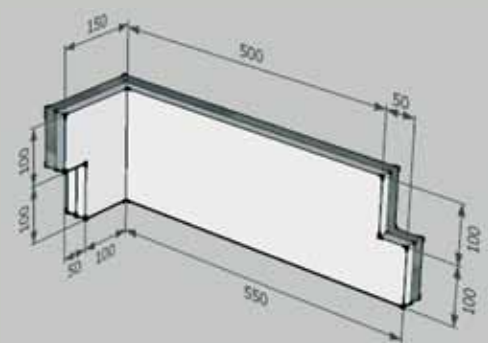
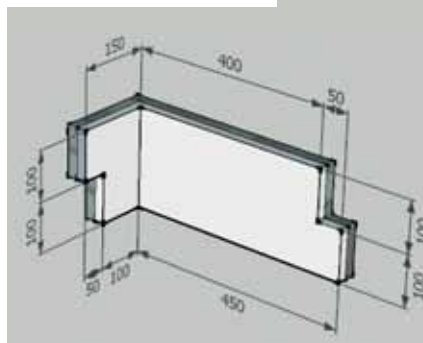
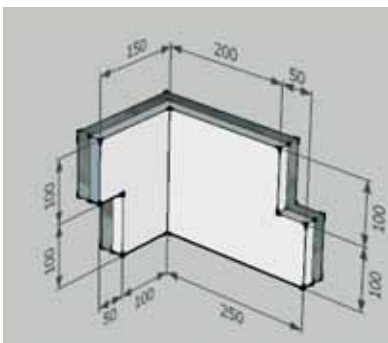
Short & Long Corners



Massive Corners

dimensions

Small / Medium / Large Massive Corners



/components





abakhan, llanerch y mor, holywell

Sahara 49R-MF

/inspiring



bonnyrigg, midlothian

Black Slate Thin Set 18TS-MF



White Travertine 80B (Limestone)



Multicolour Thinset 24TS-MF (Slate)



Beige Limestone 85B (Limestone)



Nordic without White Stones 23RB-MF (Quartzite)



Nile 35N-MF (Limestone)



Black Slate Thin Set 18TS/T-MF (Slate)

/colours



Multicoloured 24A/T-MF (Slate)

Orient Gold 14R/T-MF (Quartzite)

Black Slate 19A-MF (Slate)



Nordic 33RB-MF (Quartzite & Mica Schist)

Sahara 49R-MF (Mica Schist)

Gneiss 55N-MF (Gneiss)



project olympic, guildford, surrey

Multicolour 24A/T-MF

STONEPANEL SKY™

STONEPANEL SKY™ allows you to install to greater heights. It uses a patented built-in mechanical anchoring system allowing cladding of higher areas, otherwise not possible with adhesive fix alone.

A suitable **STONEPANEL™** Clip can be supplied. This is clipped onto the **STONEPANEL SKY™** piece before application and fixed with a suitable plug and stainless steel screw.

The next piece of **STONEPANEL SKY™** is installed on the course above, thus hiding the fixing.

For more information on installation, please contact your local **Taylor Maxwell** office.





feeling inspired?

contact your nearest facades solutions provider

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