

SERIES 85 HORIZONTAL SLIDING UNIT

Operating Instructions:

With the handle unlocked and moved to the “open” position grip the front (nearest) sash by the centre interlock slide to the open position (a sharp opening action may be necessary to overcome the resistance of the weather seal and sash extension). To open the back (furthest) sash repeat as for the front sash but working from the cavity side through the open front sash.

Care must be taken to ensure that no pressure is exerted to the face of the sash whilst opening as this could engage the sash extension with the frame, effectively locking it.

Closing and locking is the reverse of the above ensuring the sashes are fully engaged prior to operating the locking handle. **Note:** The dead-lock must be fully engaged and in the locked position for maximum security.

Maintenance:

Cleaning: The cleaning cycle will be dictated by local conditions and should consist of washing down the glass and aluminium with a non alkaline detergent in warm water using a soft cloth. For more stubborn marks a soft brush or nylon pad should be used. Avoid abrasive cleaners, steel wool, strong acids or alkalis. After cleaning it is advisable to rinse the surfaces with clean water and then wipe dry.

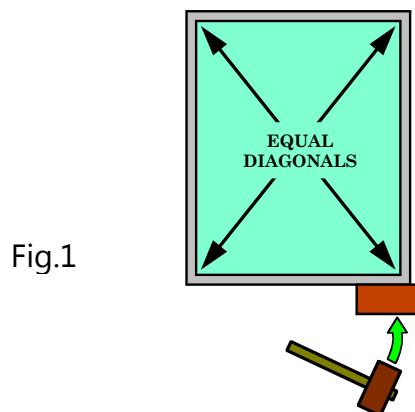
Chips or scratches in a paint finish can be touched in using matching non cellulose paint and care must be taken not to get this into draught seals or moving parts. Repair of anodised finishes is not practical other than by touching in with colour matched paint but the finished appearance is seldom complementary.

Tracks: The sliding tracks should occasionally be vacuumed and wiped down to avoid build up of dust or dirt.

Sash Removal: A full manual handling assessment must first be made. To remove the front sash, first remove the sash anchors from each corner of the front sash by removing the screws and sliding clear. Lift the sash into the head of the frame until the bottom edge clears the track. Gently swing towards the room and lower to allow the head to clear. The sashes run on stainless steel rollers and these must not be placed on dirty or gritty surfaces. Carefully lower the corner on to a supporting block and turn the sash on to its side. Do not drop it on its corner since this will knock it “out of square”. It would then have to be “re-squared” using a block and mallet (Fig. 1).

Before removing the rear panel, the small black sealing block mounted on the head of the back sash must first be unscrewed. Removal then proceeds as for the front panel.

Sashes are purpose made to suit each individual frame and must not be mixed up. Reinstall the sashes by reversing the above.



DRAWN	DATE	ISSUE	AA	AB				
S. THOMPSON	31-08-07	C.N.	07/040	15-014				
DESCRIPTION	SERIES 85 – HEAVY DUTY HORIZONTAL SLIDING UNIT							
This document is the property of Selectaglaze Ltd., and is issued on the express terms that it is to be treated as private and confidential and is not to be copied or communicated to any person. All patents, manufacturing and design rights are reserved by Selectaglaze Ltd.	SHEET 1 OF 2 SHEETS			CAD FILE NAME		DS-585-AB.doc		
	DATA SHEET NUMBER		DS-585			ISSUE	AB	



ALBAN PARK TEL. 01727 837271
 ST. ALBANS. HERTS. FAX. 01727 844053
 AL4 0JJ.

**DATA
 SHEET
 NUMBER**

DS-585

Re-glazing: Re-glazing is a specialist operation, refer to Selectaglaze.

DRAWN	DATE	ISSUE	AA	AB				
S. THOMPSON	31-08-07	C.N.	07/040	15-014				
DESCRIPTION	SERIES 85 – HEAVY DUTY HORIZONTAL SLIDING UNIT							
This document is the property of Selectaglaze Ltd., and is issued on the express terms that it is to be treated as private and confidential and is not to be copied or communicated to any person. All patents, manufacturing and design rights are reserved by Selectaglaze Ltd.	SHEET 2 OF 2 SHEETS		CAD FILE NAME		DS-585-AB.doc			
	DATA SHEET NUMBER		DS-585		ISSUE		AB	