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**DATA  
 SHEET  
 NUMBER**

**DS-550**

**SERIES 50 SIDE HUNG CASEMENT**

**Operating Instructions:**

**Single Casements:** The unit is fitted with multi point locking operated by handle or "T" key. When the handle is turned to the horizontal position it releases the catches allowing the vent to ease forward. The vent is supported on a seating block and this will provide a small amount of resistance to opening. A sliding arm limits opening to approximately 90°. Avoid fast movement since this could damage the stay. The handle should not be turned when the window is in the open position since the locking catches could be damaged if an attempt is then made to close the window.

**Maintenance:**

**Lubrication:** The handle gear is sealed with lubricant before assembly, but hinges and locking points should receive occasional lubrication with a silicone spray.

**Locking points:** These operate on a cam action. If there is too much resistance to opening or closing the window the cams can be adjusted laterally using an Allen key.

**Re-glazing:** Re-glazing is a specialist operation, refer to Selectaglaze.

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<b>DESCRIPTION</b>	<b>SERIES 50 – SIDE HUNG CASEMENT UNIT</b>							
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