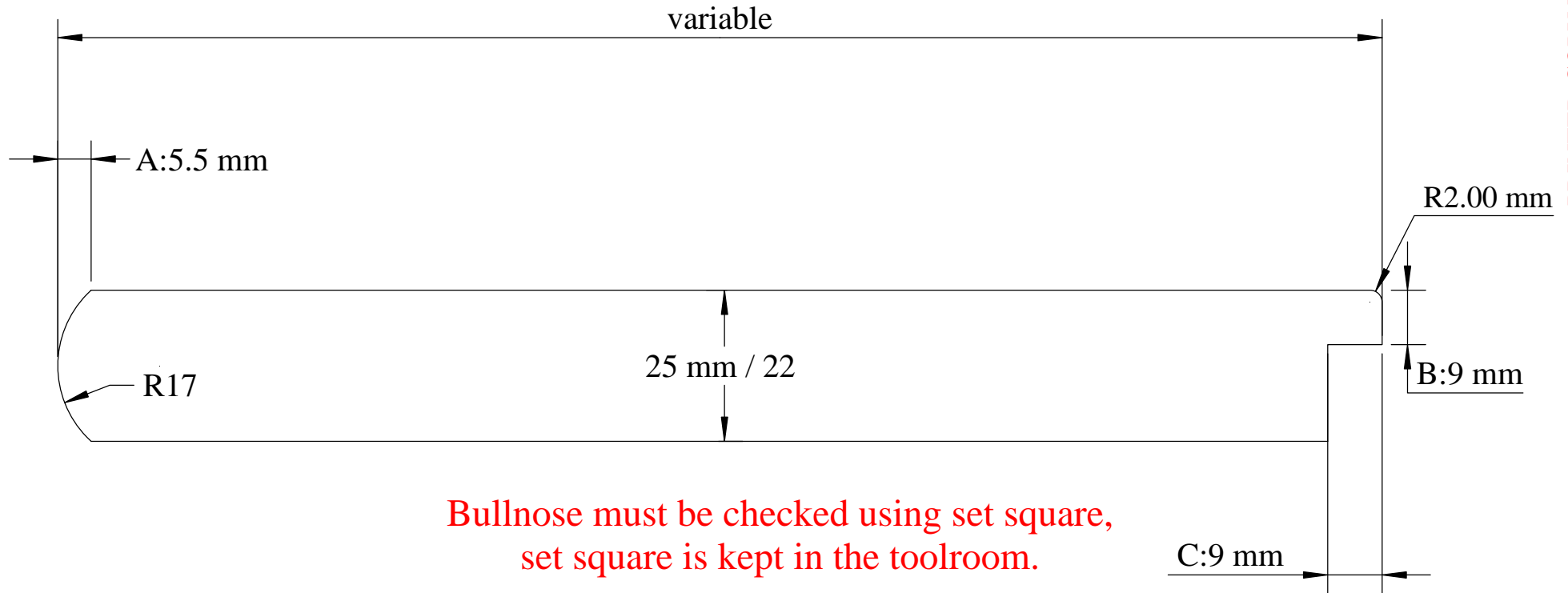


Mould as per SAM 52

Place SP 1447T1 profile block on side spindle 2 to produce 2mm round

Place groover on last bottom spindle to produce required rebate



**Bullnose must be checked using set square,
set square is kept in the toolroom.**

AREA MACHINED AWAY 18mm: 131.85 MM SQ
 AREA MACHINED AWAY 22 mm: 167.85 MM SQ
 AREA MACHINED AWAY 25mm: 194.85 MM SQ

MOULDER	Any
PASSES	1
DRAWN BY	P Walker
DATE	14/02/06
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

SAM MOULDINGS

Newpark Industrial Estate Greystone Road Antrim BT41 2RU
 Tel : (028) 9442 8288 Fax : (028) 9442 8244

Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

PROFILE	SP 1446
---------	---------

PRINTED COPY UNCONTROLLED