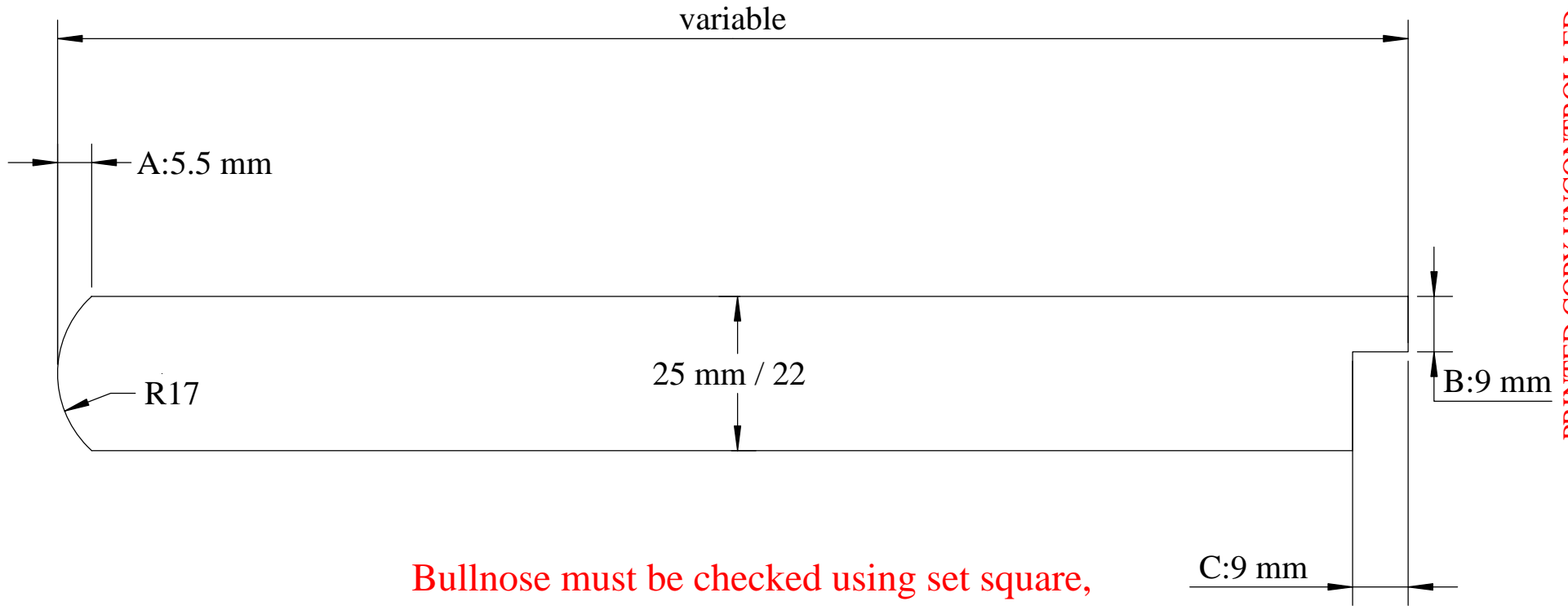


Place SAM 01 profile block on side spindle 2.
 Place SAM 52 profile block on side spindle 3.
 Place 8-15mm Adjustable Groover on the last bottom spindle, to produce rebate.



PRINTED COPY UNCONTROLLED

**Bullnose must be checked using set square,
 set square is kept in the toolroom.**

AREA MACHINED AWAY FOR 22MM: 155.25 SQUARE MM

AREA MACHINED AWAY FOR 25MM: 196.64 SQUARE MM

<p>SAM MOULDINGS Newpark Industrial Estate Greystone Road Antrim BT41 2RU Tel :(028) 9442 8288 Fax :(028) 9442 8244 Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk</p>	PROFILE	DRAWN BY	M.KIRKPATRICK	REV:
	SAM 52	DATE	May 2001	AUTH:
		SCALE	1:1	TOLERANCE +/- 0.5MM