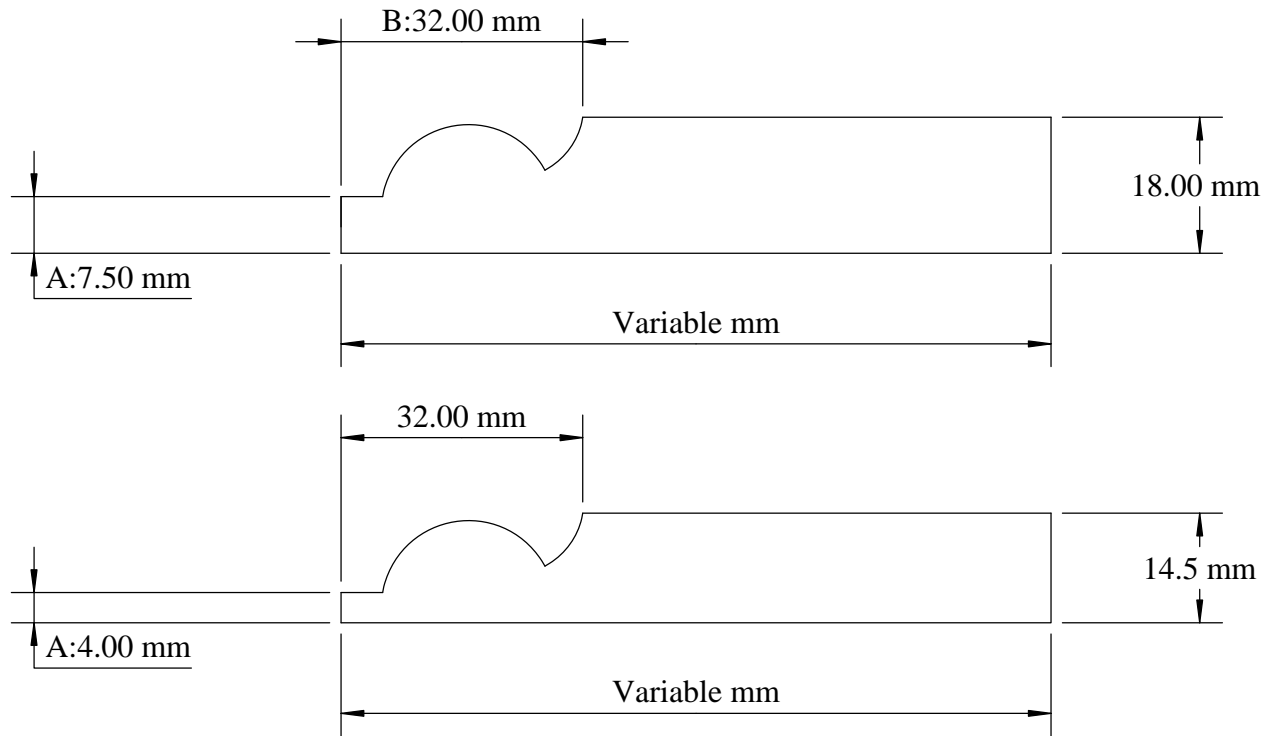


Place SAM 01 profile block on side spindle 2.  
 Place SAM 01 profile block on side spindle 3.  
 Place SAM 09 profile block on the first top spindle.



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**Please note:** For any stock orders for profiles either 119, 144, or 169mm there is to be a glue groove on the bottom of the profile.

For 119mm follow instructions on page 2.

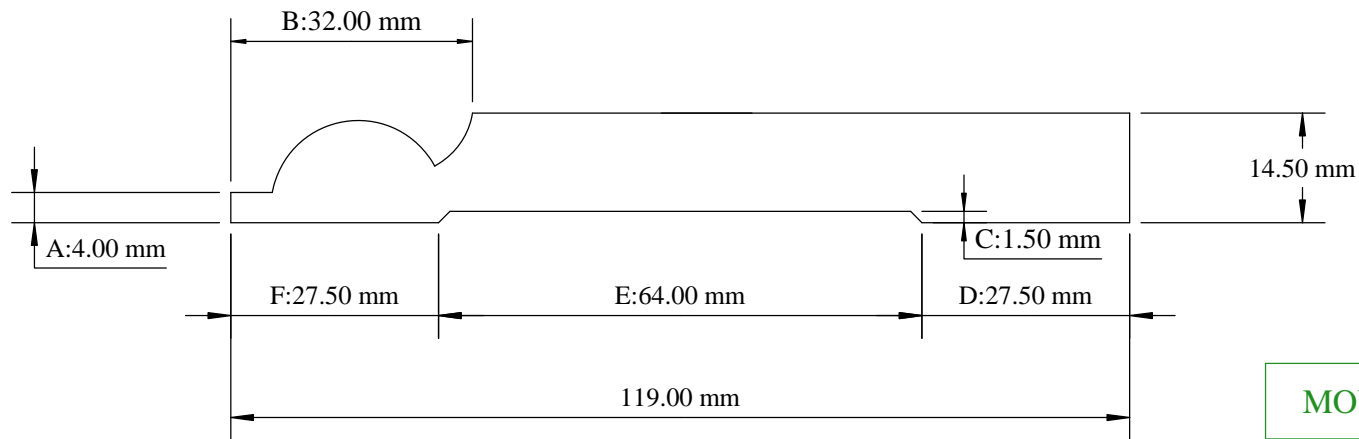
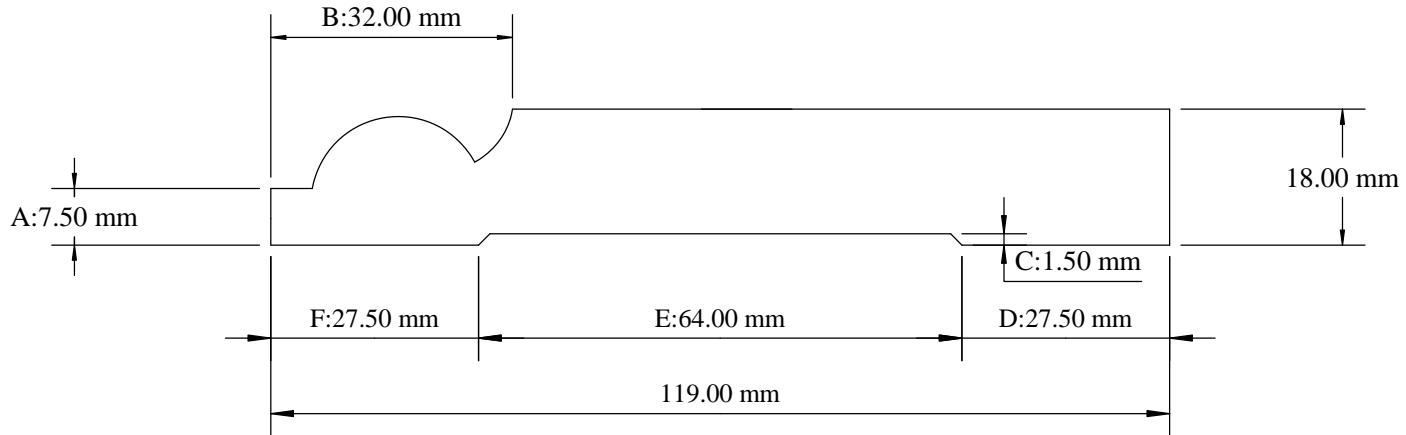
For 144mm follow instructions on page 3.

For 169mm follow instructions on page 4.

AREA MACHINED AWAY: 254.79 SQUARE MM

<h1 style="color: green;">SAM MOULDINGS</h1> <p>Newpark Industrial Estate Greystone Road Antrim BT41 2RU          Tel : (028) 9442 8288 Fax : (028) 9442 8244          Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk</p>	PROFILE	DRAWN BY	S McMaster	REV: 2
	SAM 09	DATE	12/12/2012	AUTH:
		SCALE	1:1	TOLERANCE +/- 0.5MM

Place SAM 01 profile block on side spindle 2.  
 Place SAM 01 profile block on side spindle 3.  
 Place SAM 09 profile block on the first top spindle.  
 Place SAM 2534T profile block on the last bottom spindle.



AREA MACHINED AWAY 240.10 SQMM.

MOULDER	5,6,7
PASSES	1
DRAWN BY	S McMaster
DATE	12/12/12
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

# SAM MOULDINGS

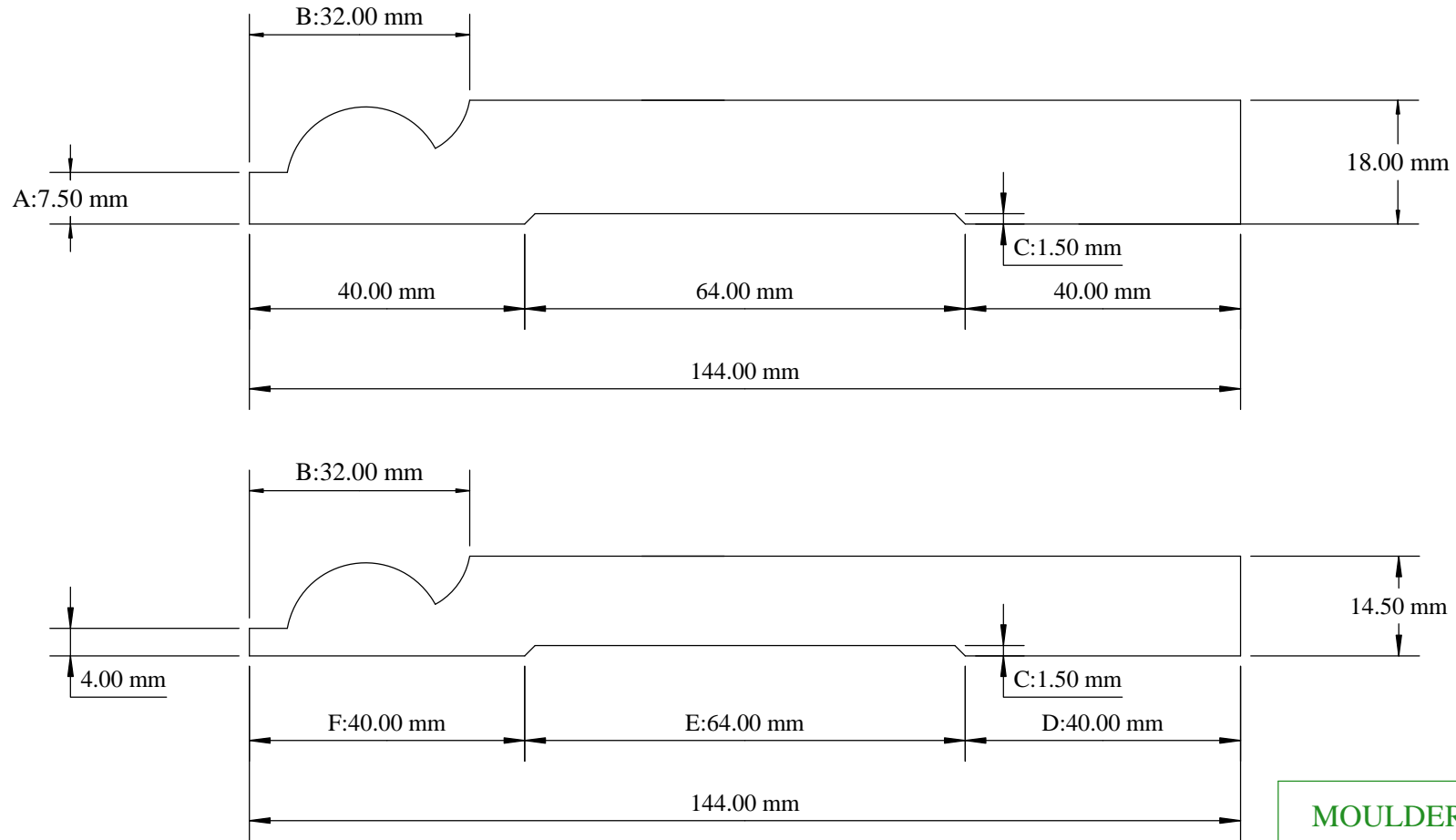
Newpark Industrial Estate Greystone Road Antrim BT41 2RU  
 Tel : (028) 9442 8288 Fax : (028) 9442 8244

Website: [www.sammouldings.co.uk](http://www.sammouldings.co.uk) Email: [info@sammouldings.co.uk](mailto:info@sammouldings.co.uk)

## SAM 09

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Place SAM 01 profile block on side spindle 2.  
 Place SAM 01 profile block on side spindle 3.  
 Place SAM 09 profile block on the first top spindle.  
 Place SAM 2534T profile block on the last bottom spindle.



AREA MACHINED AWAY 240.10 SQMM.

PRINTED COPY UNCONTROLLED

MOULDER	5,6,7
PASSES	1
DRAWN BY	S McMaster
DATE	12/12/12
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

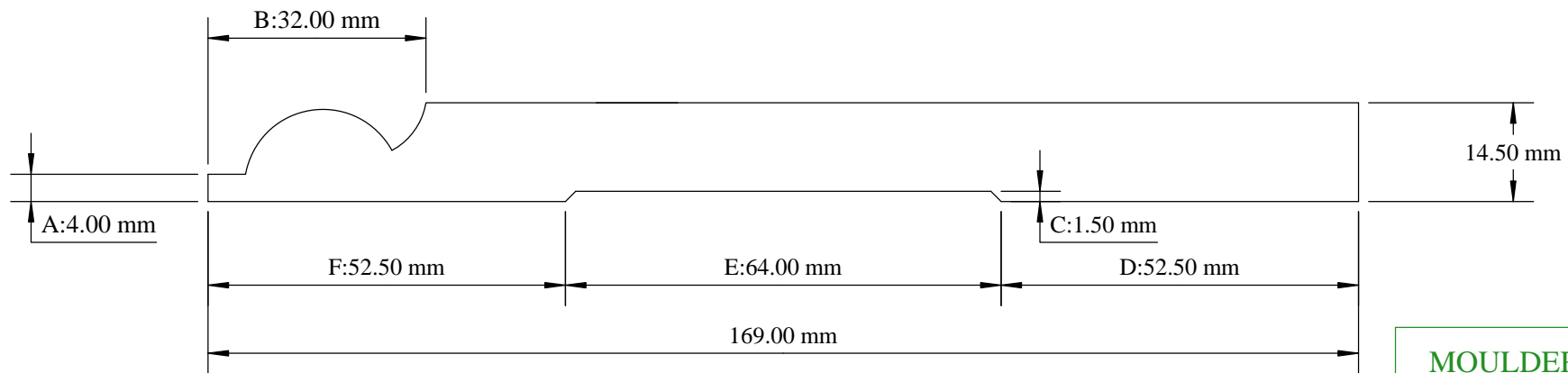
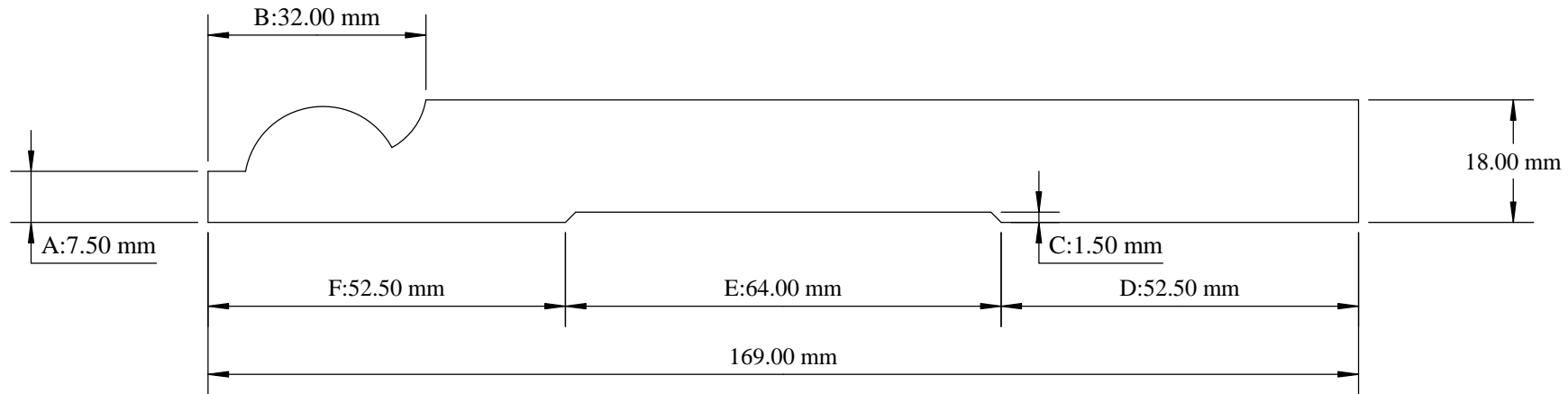
# SAM MOULDINGS

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## SAM 09

Place SAM 01 profile block on side spindle 2.  
 Place SAM 01 profile block on side spindle 3.  
 Place SAM 09 profile block on the first top spindle.  
 Place SAM 2534T profile block on the last bottom spindle.



AREA MACHINED AWAY 295.66 SQMM.

MOULDER	5,6,7
PASSES	1
DRAWN BY	S McMaster
DATE	12/12/12
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

# SAM MOULDINGS

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## SAM 09

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