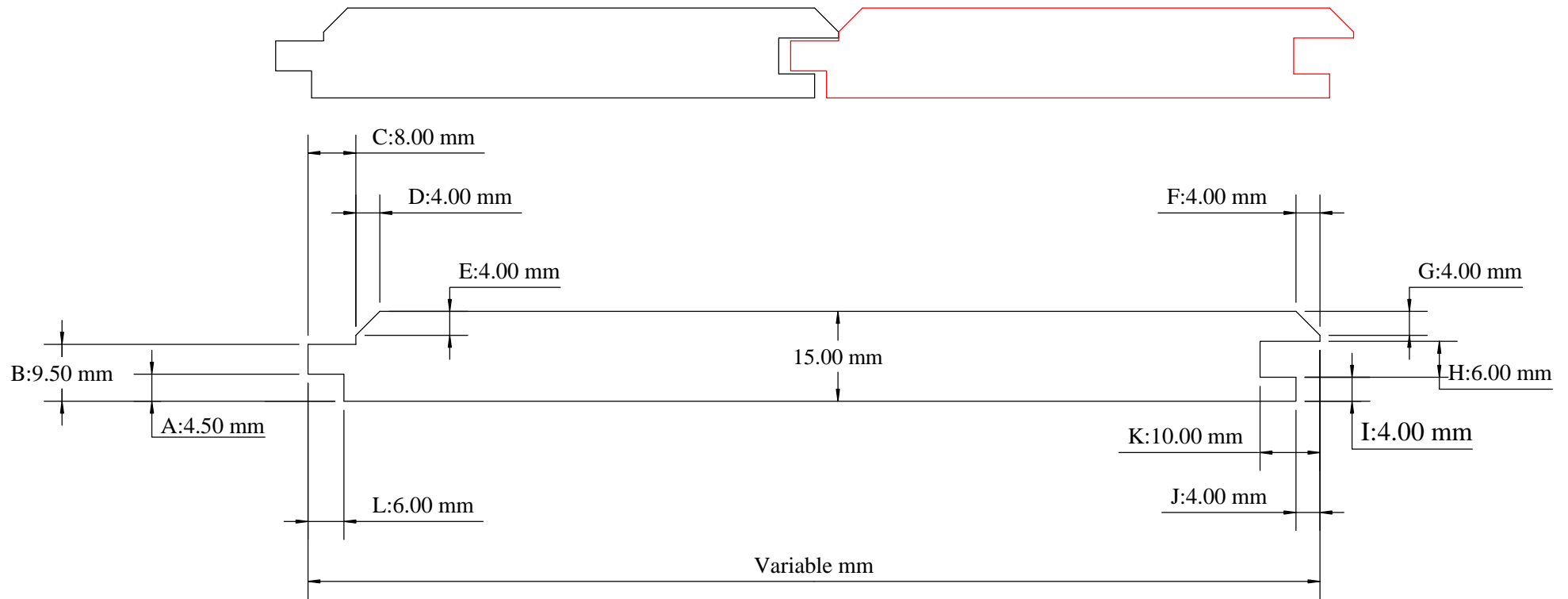


- Place SAM 01 profile block on side spindle 2.
- Place 45 DEGT2 profile block on side spindle 3, and set to produce 4mmx4mm chamfer.
- Place 8-15mm adjustable groover on side spindle 4, and set to produce 4.50mm x 6.00mm rebate.
- Place 4-7.6mm adjustable groover on side spindle 5, and set to produce 6.00mm x 10.00mm groove.
- Place 8-15mm adjustable groover on the first top spindle, and set to produce 8.00mm x 5.50mm deep rebate.
- Place slow speed 45 deg profile block on the second top spindle, and set to produce 4mm x 4mm chamfer.
- Place 8-15mm adjustable groover on the last bottom spindle, and set to produce 4.00mm x 4.00mm deep rebate.



THIS PROFILE IS TONGUE AND GROOVE, PROFILE MUST BE CHECKED TO ENSURE THAT BOTH SIDES FIT INTO EACH OTHER!

AREA MACHINED AWAY 162.97 SQMM.

MOULDER	4,6
PASSES	1
DRAWN BY	S McMaster
DATE	04/04/2013
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

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