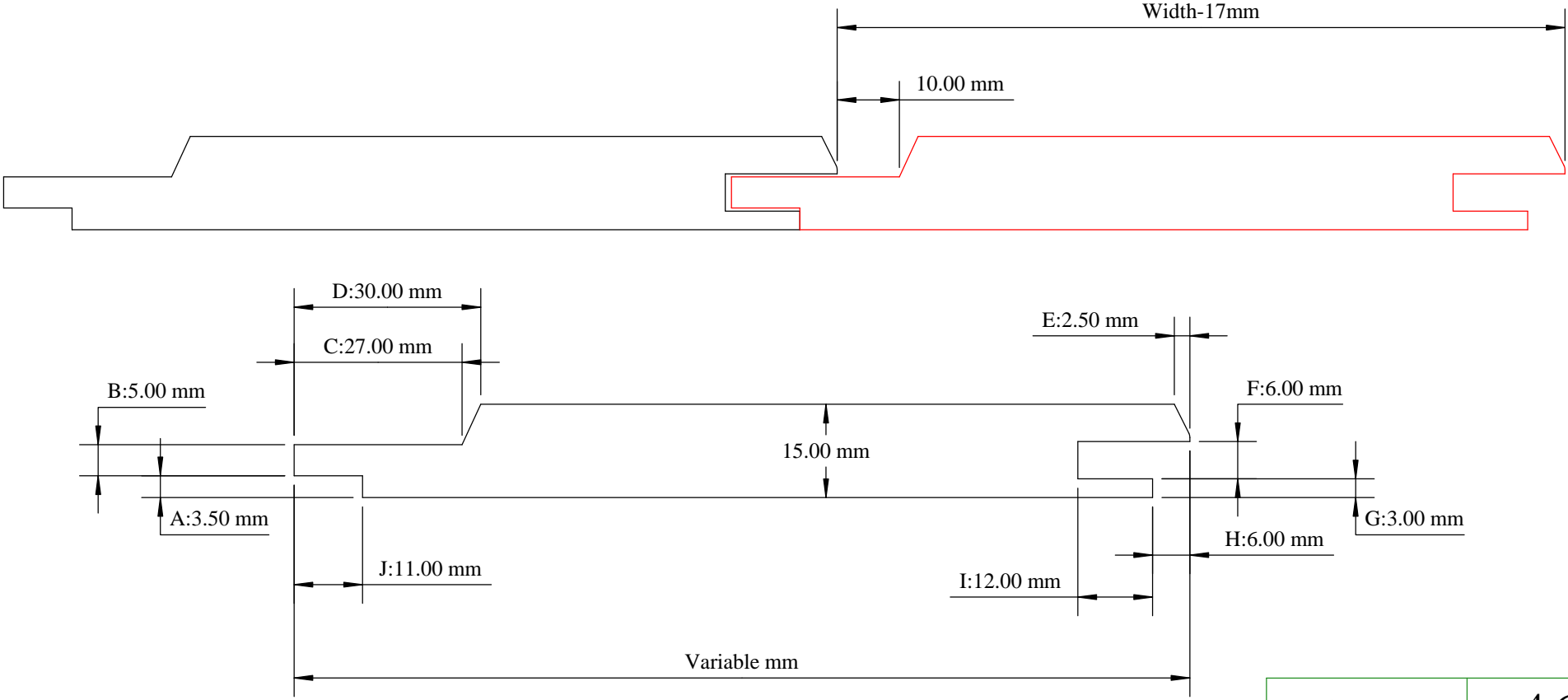


Place SAM 01 profile block on side spindle 2.
 Place SAM 2972T1 profile block on side spindle 3.
 Place 8-15mm adjustable groover on side spindle 4 set to produce 3.50mm x 11.00mm deep rebate.
 Place 6mm sawblade on side spindle 5, set to produce 6.00mm x 18.00mm deep groove.
 Place SAM 2972T2 profile block on the first top spindle.



AREA MACHINED AWAY 356.03 SQMM.

MOULDER	4,6
---------	-----

PASSES	1
--------	---

SAM MOULDINGS
 Newpark Industrial Estate Greystone Road Antrim BT41 2RU
 Tel : (028) 9442 8288 Fax : (028) 9442 8244
 Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

PROFILE	DRAWN BY	S McMaster	REV: 1
SAM 3291	DATE	04/10/13	AUTH:
	SCALE	1:1	TOLERANCE +/- 0.5MM