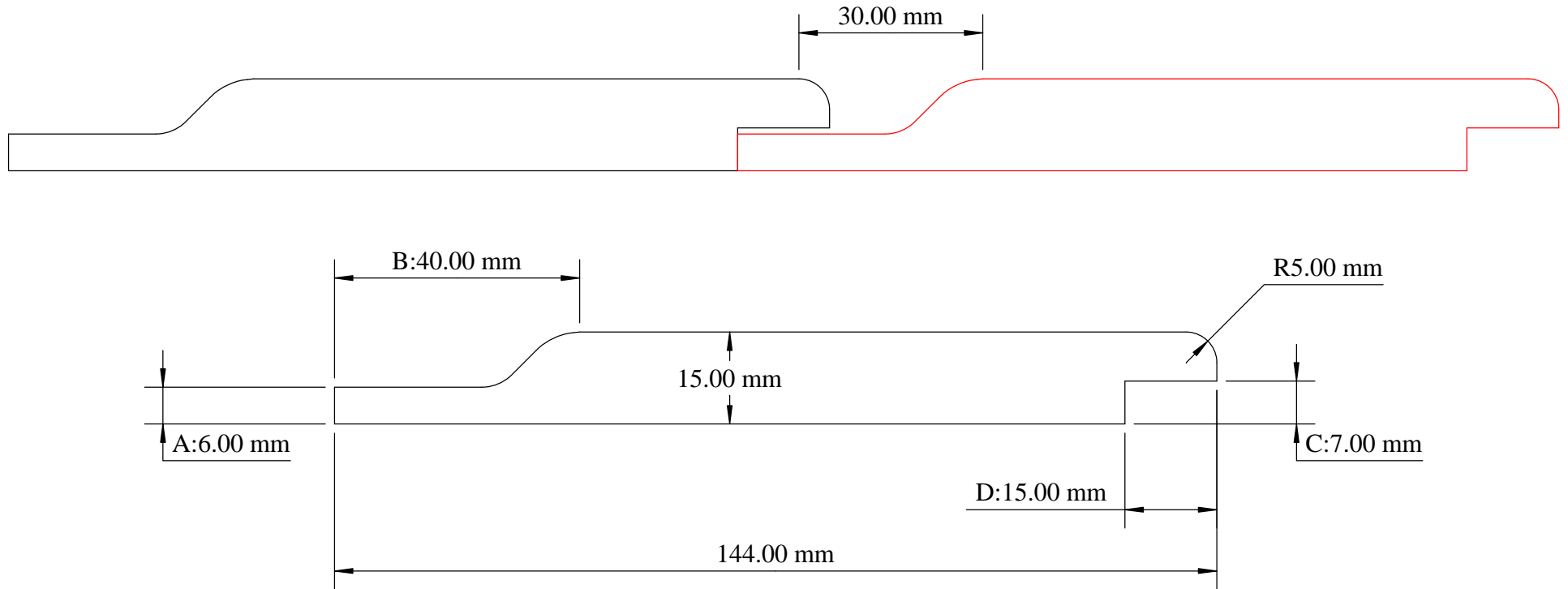


Place SAM 01 profile on side spindle 2.
 Place SAM 2591T1 profile block on side spindle 3.
 Place SAM 3094 profile block on the first top spindle.
 Place 8-15mm adjustable groover on the last bottom spindle, set at 15mm. Set to produce 15.00 x 7.00mm deep rebate.



PRINTED COPY UNCONTROLLED

REF HALFHOUTS (KOMO) RABAT

AREA MACHINED AWAY: 394.48 SQMM

MOULDER	ANY
PASSES	1
DRAWN BY	S McMaster
DATE	05/08/13
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

SAM MOULDINGS

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Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

PROFILE	DRAWN BY	S McMaster	REV:	1
SAM 3094	DATE	05/08/13	AUTH:	
	SCALE	1:1	TOLERANCE	+/- 0.5MM