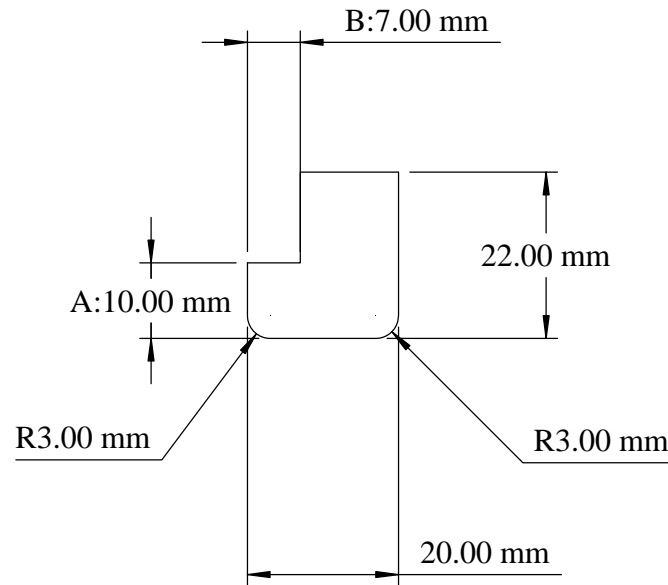


Place SP 892T2 profile block upside down on side spindle 2.

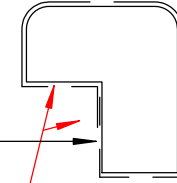
Place SP 892T1 profile block upside down on side spindle 3.

Place 8-15mm adjustable groover on the first top spindle set wider than 7.00mm. Set to produce 7.00mm x 12.00mm deep rebate.



Wrap has to be over lapped.

Wrap must be stuck down.



Wrapping Location  
Length of paper wrap 88mm

PRINTED COPY UNCONTROLLED

AREA MACHINED AWAY 87.36 SQMM.

MOULDER	ANY
PASSES	1
DRAWN BY	C McKinley
DATE	24/09/14
SCALE	1:1
REV:	AUTH:
	TOLERANCE +/- 0.5MM

## SAM MOULDINGS

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**SAM 3548**

PROFILE

DRAWN BY

C McKinley

REV:

DATE

24/09/14

AUTH:

SCALE

1:1

TOLERANCE  
+/- 0.5MM