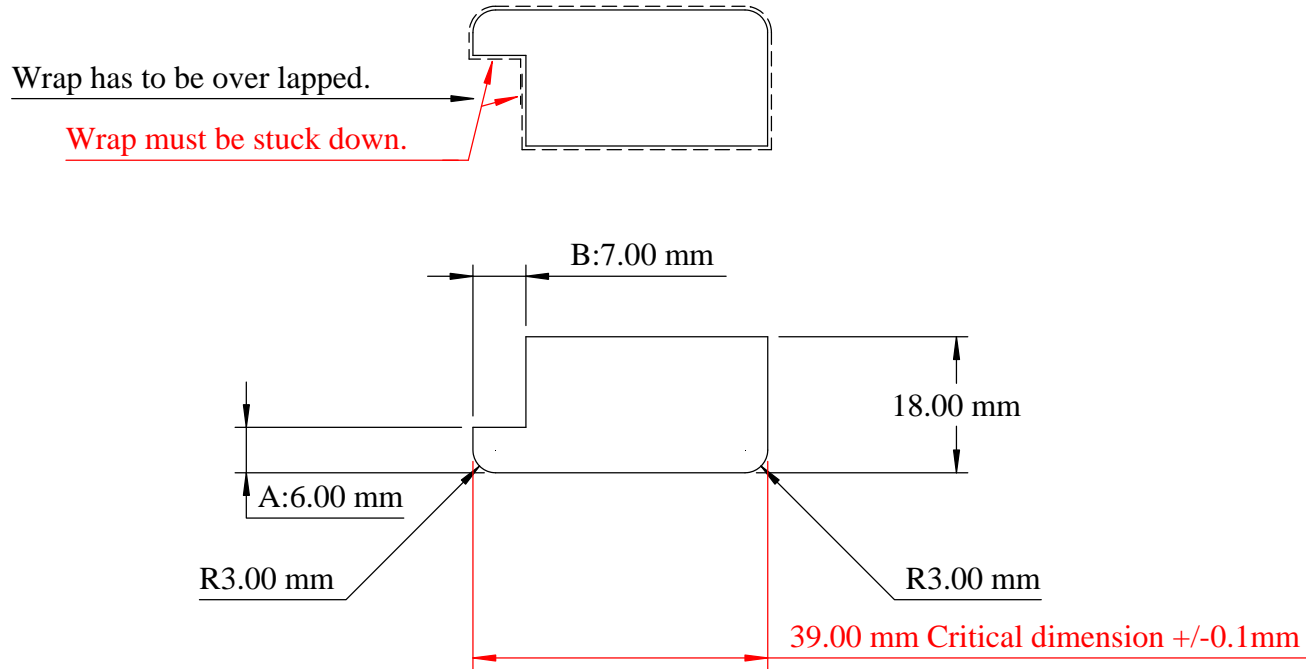


Place SP 892T2 profile block upside down on side spindle 2.
 Place SP 892T1 profile block upside down on side spindle 3.
 Place 8-15mm adjustable groover on the first top spindle set wider than 7.00mm. Set to produce 7.00mm x 12.00mm deep rebate.

Wrapping Location
 Length of paper wrap 116mm



PRINTED COPY UNCONTROLLED

AREA MACHINED AWAY 66.86 SQMM.

MOULDER	ANY
PASSES	1
DRAWN BY	S McMaster
DATE	12/06/12
SCALE	1:1
REV:	2
AUTH:	
TOLERANCE	+/- 0.25MM

SAM MOULDINGS

Newpark Industrial Estate Greystone Road Antrim BT41 2RU
 Tel : (028) 9442 8288 Fax : (028) 9442 8244

Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

SAM 3242

PROFILE

DRAWN BY

S McMaster

REV: 2

DATE

12/06/12

AUTH:

SCALE

1:1

TOLERANCE
 +/- 0.25MM