

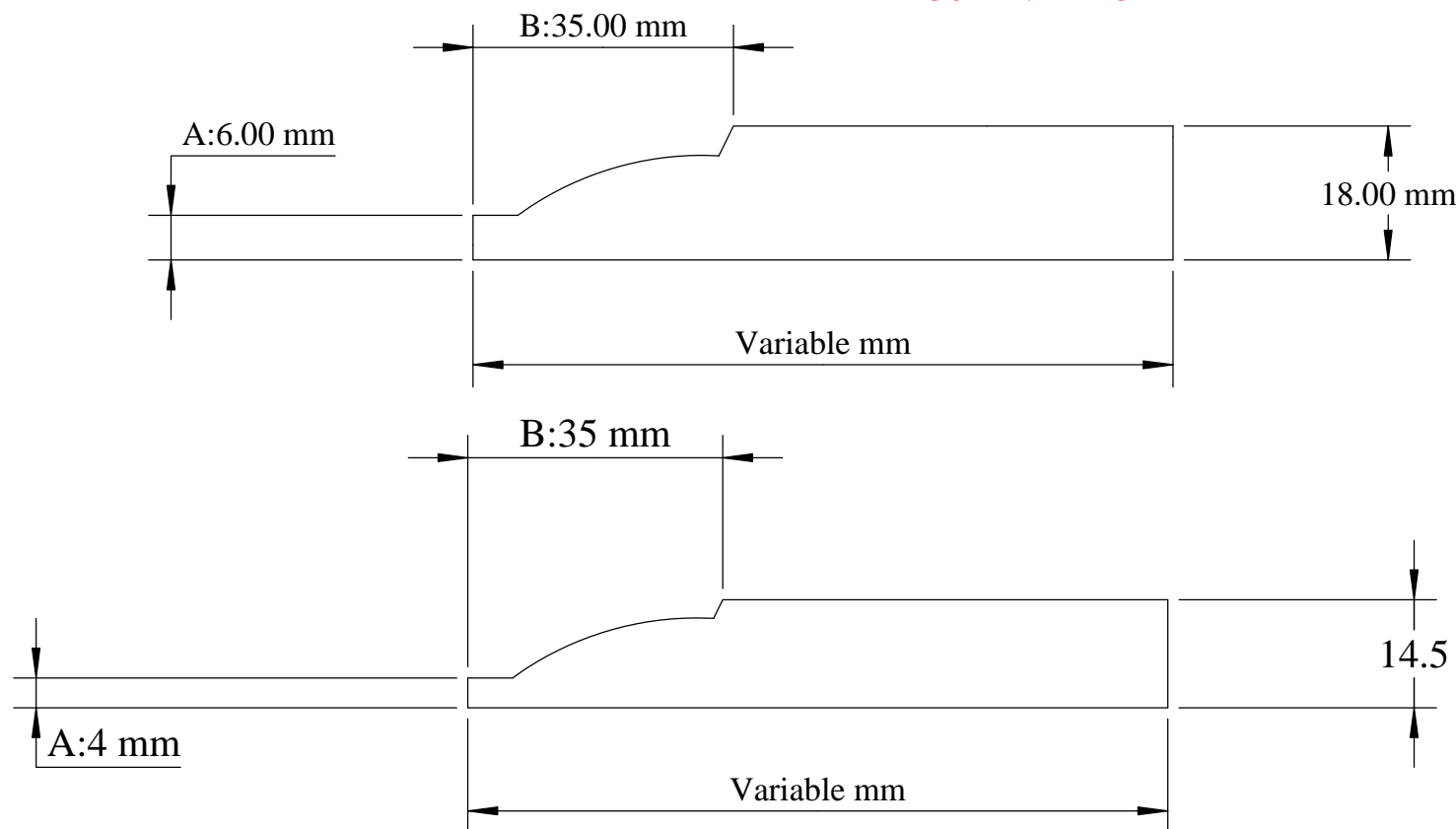
Place SAM 01 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.
 Place SAM 27 profile block on the first top spindle.

Please note that dimension A will increase when the thickness increases

22mm: A=10mm

25mm: A=13mm

30mm: A=18mm



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AREA MACHINED AWAY: 246.22 SQUARE MM

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PROFILE	DRAWN BY	M.KIRKPATRICK	REV:
SAM 27	DATE	May 2001	AUTH:
	SCALE	1:1	TOLERANCE +/- 0.5MM