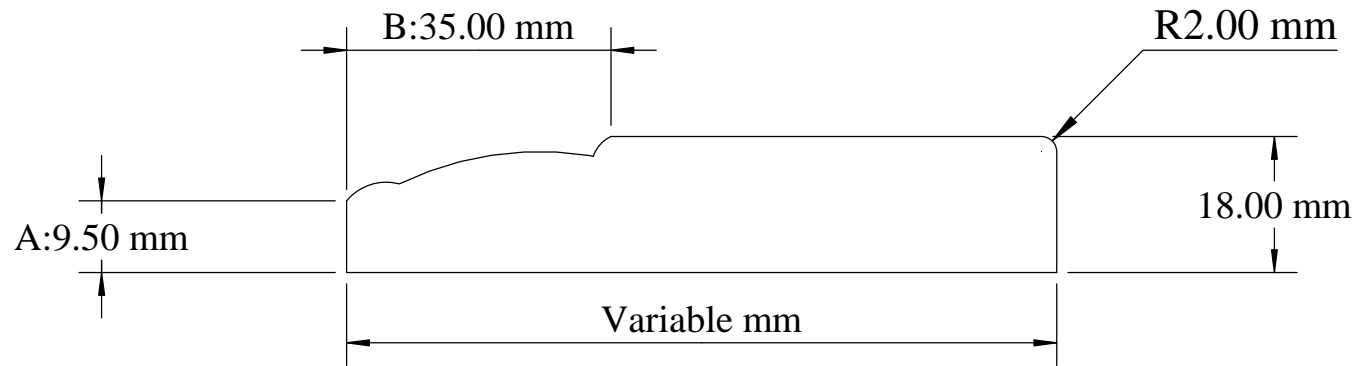


Place SAM 01 profile block on side spindle 2.
 Place SP 1447T2 profile block on side spindle 3, to produce 2mm round.
 Place SAM 47 profile block on the first top spindle.



PRINTED COPY UNCONTROLLED

AREA MACHINED AWAY 129.68 SQMM.

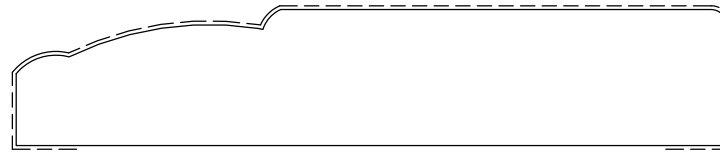
MOULDER	1,3,4,5,6,7
PASSES	1
DRAWN BY	S McMaster
DATE	20/03/08
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

SAM MOULDINGS

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 Tel : (028) 9442 8288 Fax : (028) 9442 8244

Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

SAM 2011



18mm THICK MATERIAL
 Profile width 57mm = Wrap Length 96mm
 Profile width 69mm = Wrap Length 114mm
 Profile width 94mm = Wrap Length 139mm
 Profile width 119mm = Wrap Length 171mm
 Profile width 144mm = Wrap Length 196mm

MOULDER	1,3,4,5,6,7
PASSES	1
DRAWN BY	S McMaster
DATE	20/03/08
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

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PROFILE

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