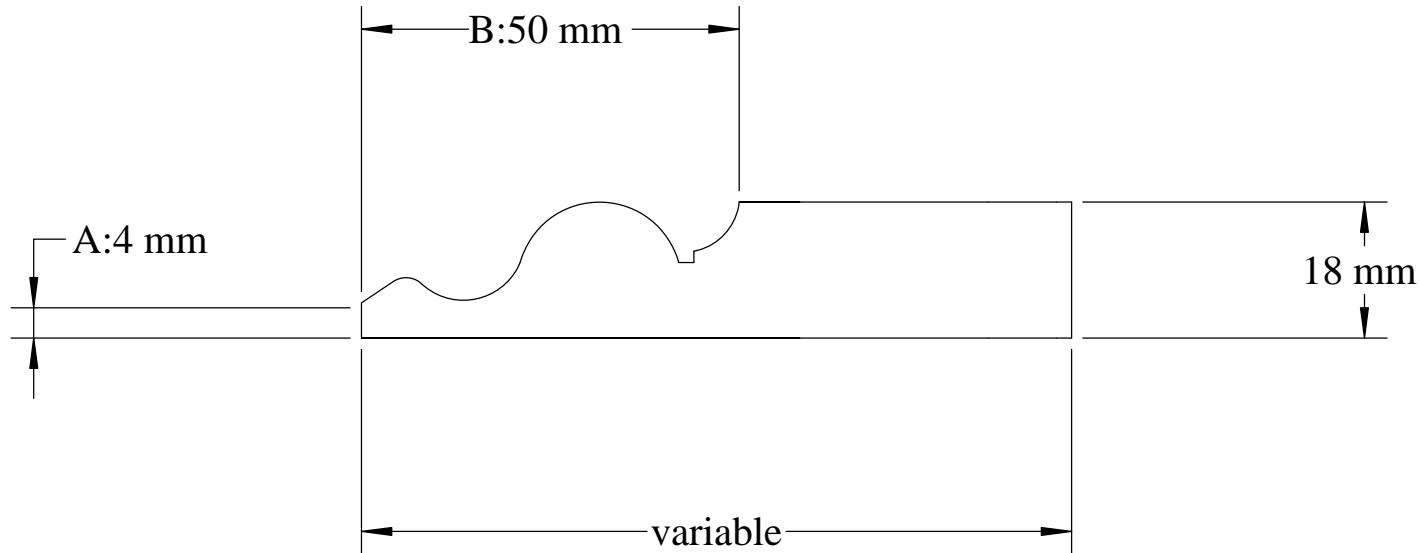


Place SAM 01 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.
 Place SAM 82 profile block on the first top spindle.



PRINTED COPY UNCONTROLLED

AREA MACHINED AWAY: 332.09 SQUARE MM

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PROFILE	DRAWN BY	M.KIRKPATRICK	REV:
SAM 82	DATE	May 2001	AUTH:
	SCALE	1:1	TOLERANCE +/- 0.5MM