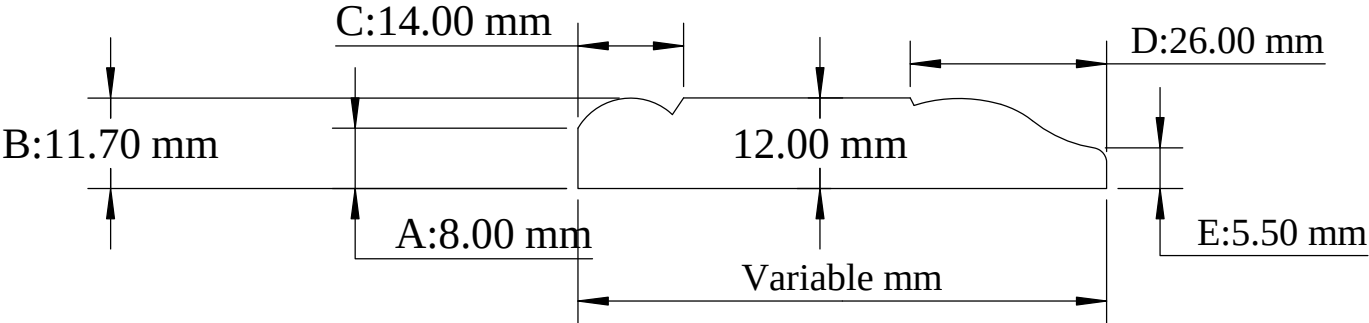


Place SAM 18 bead on first top spindle
 Place SP 1454 profile block on second top spindle

PRINTED COPY UNCONTROLLED



AREA MACHINED AWAY: 80.25 MM SQ

MOULDER	2 3 4 5 6 7
PASSES	1
DRAWN BY	P Walker
DATE	08/09/06
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

SAM MOULDINGS

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PROFILE

 SP 1453