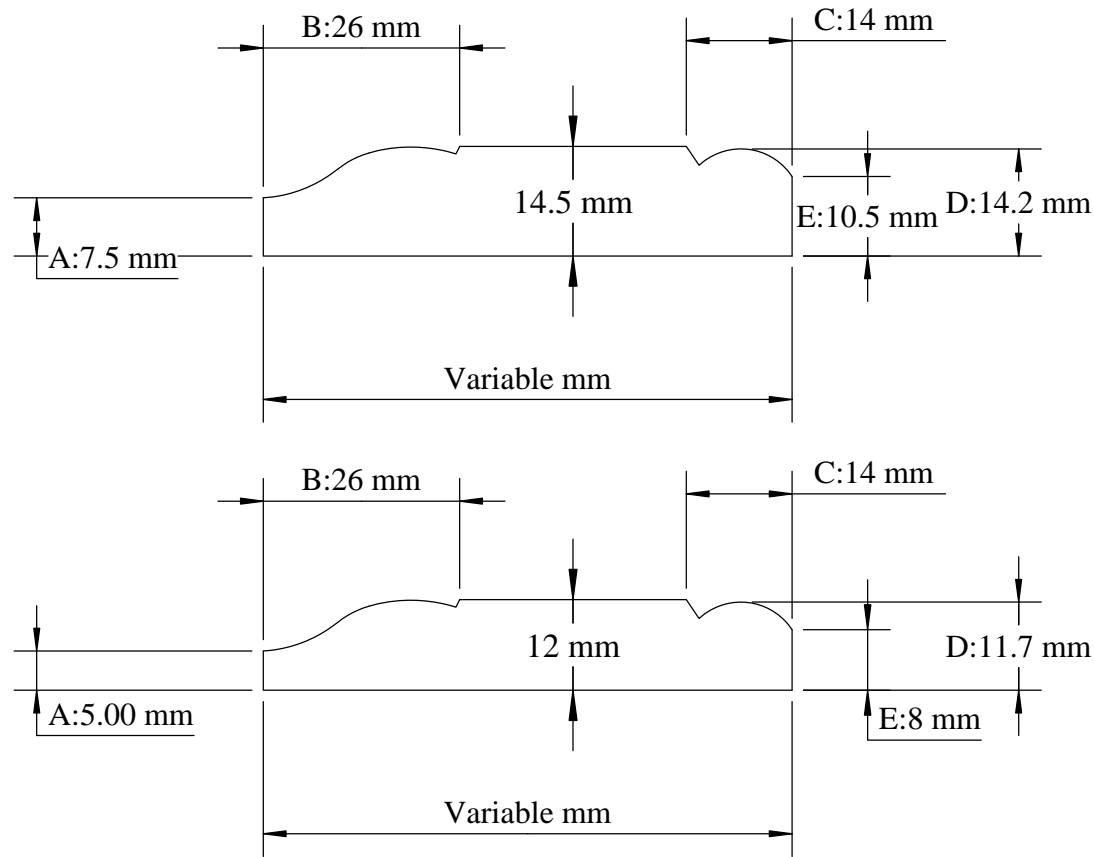


Place SAM 01 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.
 Place SAM 97 profile block on the first top spindle.
 Place SAM 18 profile block on the second top spindle.



AREA MACHINED AWAY: 79.75 SQUARE MM

PRINTED COPY UNCONTROLLED

<h1 style="margin: 0;">SAM MOULDINGS</h1> <p style="margin: 0;">Newpark Industrial Estate Greystone Road Antrim BT41 2RU Tel : (028) 9442 8288 Fax : (028) 9442 8244 Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk</p>	PROFILE	DRAWN BY	M.KIRKPATRICK	REV:
	SAM 98	DATE	May 2001	AUTH:
	SCALE	1:1	TOLERANCE +/- 0.5MM	