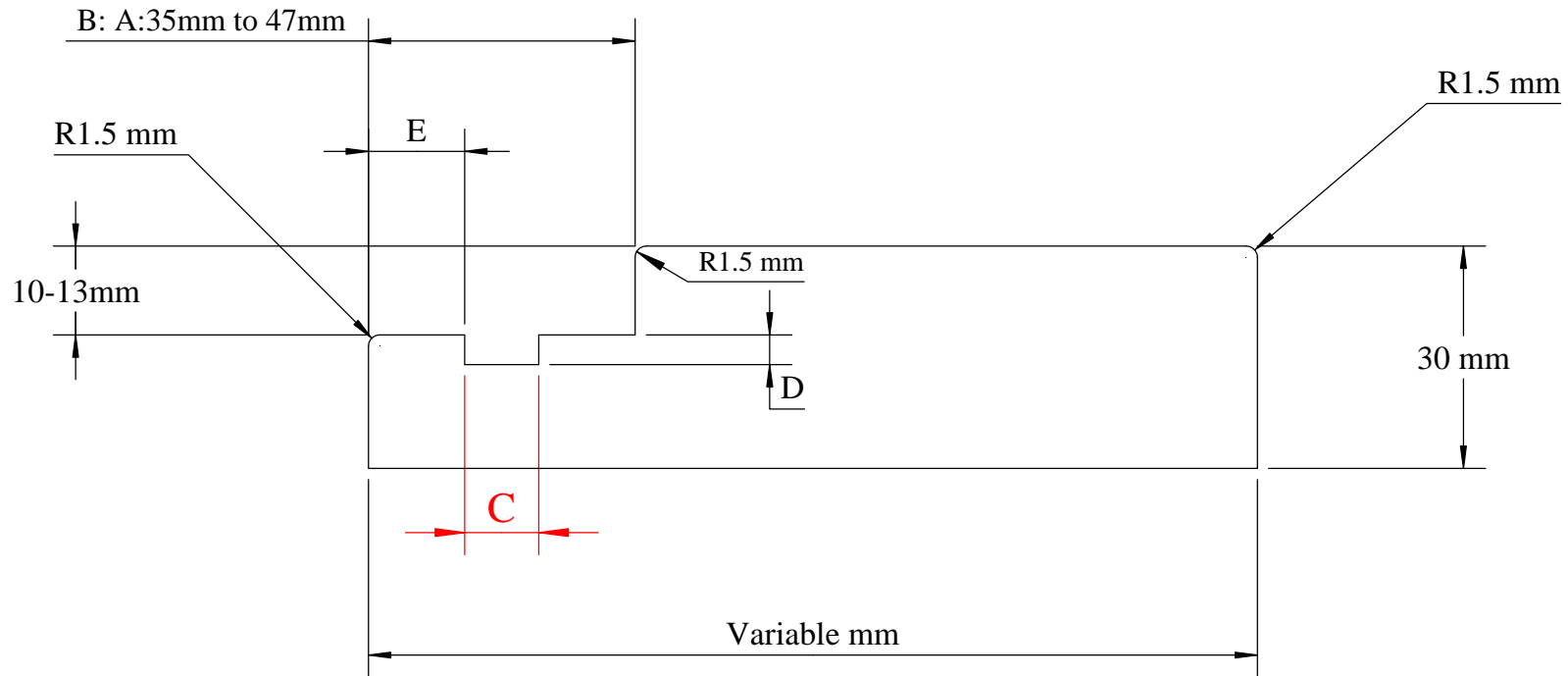


Place SAM 04 profile block on side spindle 2, to produce 1.5 mm radius.
 Place SAM 04 profile block on side spindle 3, to produce 1.5 mm radius.
 Place SAM 02 cutter block on the first top head, to produce rebate and 1.5 mm radius.
 Place suitable groover on second top spindle. Set at DIM C, set to produce DIMC x DIMD groove.



**DIMENSIONS IN RED ARE CRITICAL TOLERANCE +0.3MM/-0MM
 CHECK WITH GO NO GO GAUGE**

AREA MACHINED AWAY BY ROUNDS: 1.47 SQ MM

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PROFILE

DRAWN BY

S McMaster

REV: 2

SP654

DATE

29/09/11

AUTH:

SCALE

1:1

TOLERANCE
 +/- 0.5MM