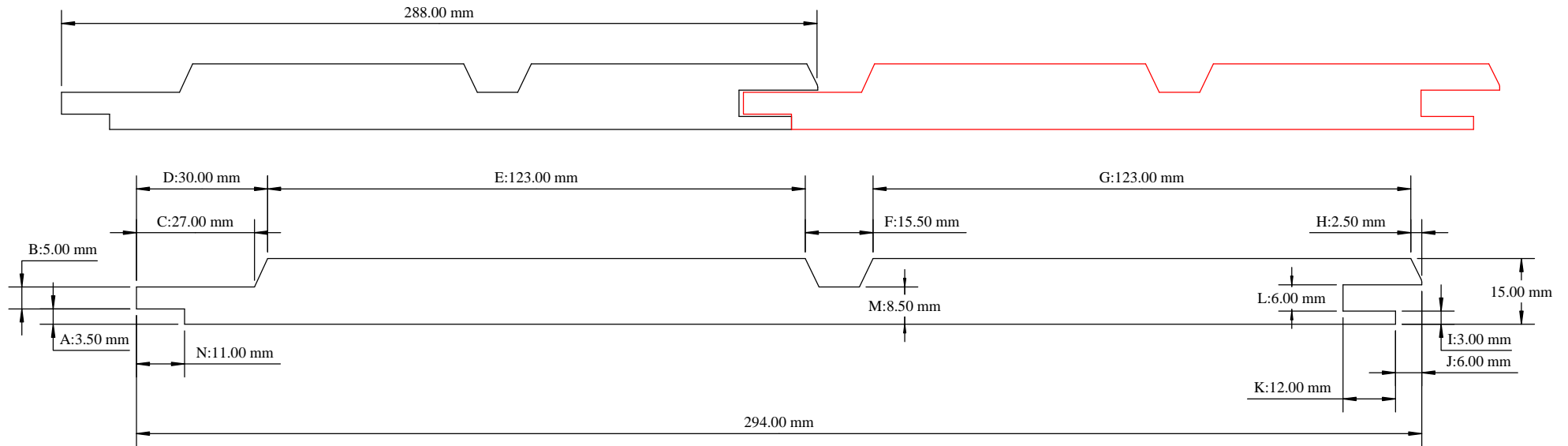


Place SAM 01 profile block on side spindle 2.
 Place SAM 2972T1 profile block on side spindle 3.
 Place 8-15mm adjustable groover on side spindle 4 set to produce 3.50mm x 11.00mm deep rebate.
 Place 6mm sawblade on side spindle 5, set to produce 6.00mm x 18.00mm deep groove.
 Place SAM 2972T2 profile block on the first top spindle.
 Place SAM 3306 profile block on the second top spindle.

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Double Square Shiplap Cladding
 Manufactured from Tricoya boards

AREA MACHINED AWAY 436.47 SQMM.

MOULDER	4
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PASSES	1
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SAM MOULDINGS

Newpark Industrial Estate Greystone Road Antrim BT41 2RU
 Tel : (028) 9442 8288 Fax : (028) 9442 8244

Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

PROFILE

SAM 3306

DRAWN BY	S McMaster	REV: 1
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DATE	31/10/13	AUTH:
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SCALE	1:1	TOLERANCE +/- 0.5MM
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