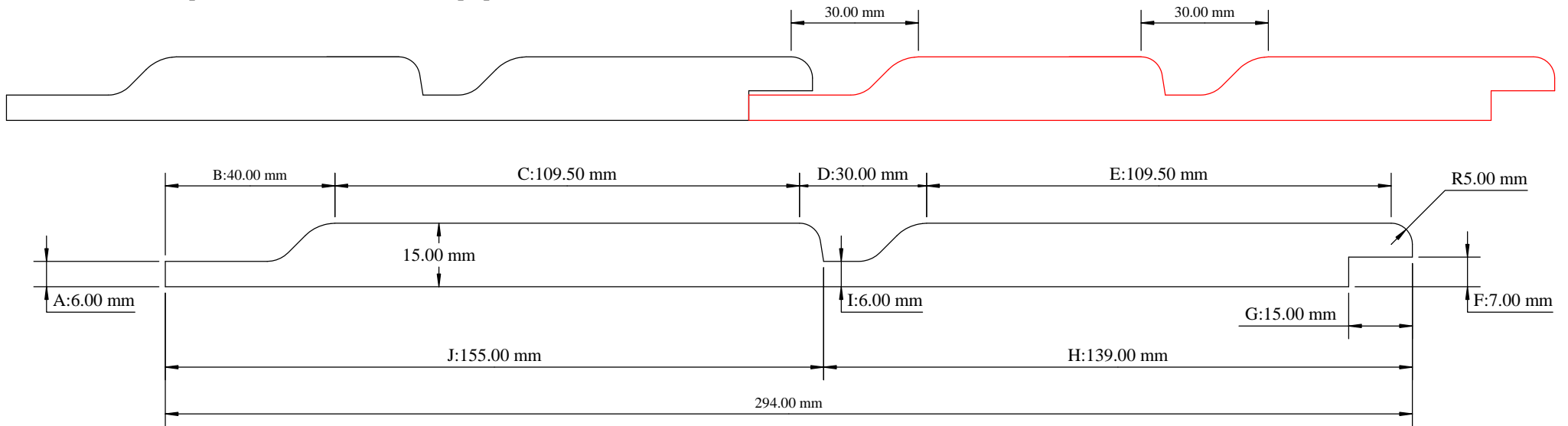


PRINTED COPY UNCONTROLLED

Place SAM 01 profile on side spindle 2.  
 Place SAM 2591T1 profile block on side spindle 3.  
 Place 12.6-24mm adjustable groover on side spindle 5, set wider than 15.00mm. Set to produce 7.00mm x 15.00mm deep rebate.  
 Place SAM 3094 profile block on the first top spindle.  
 Place SAM 3131 profile block on the second top spindle.



AREA MACHINED AWAY 637.37 SQMM.

MOULDER	4
PASSES	1
DRAWN BY	S McMaster
DATE	16/01/14
SCALE	1:1
REV:	4
AUTH:	
TOLERANCE	+/- 0.5MM

## SAM MOULDINGS

Newpark Industrial Estate Greystone Road Antrim BT41 2RU  
 Tel : (028) 9442 8288 Fax : (028) 9442 8244  
 Website: [www.sammouldings.co.uk](http://www.sammouldings.co.uk) Email: [info@sammouldings.co.uk](mailto:info@sammouldings.co.uk)

PROFILE

# SAM 3131

DRAWN BY

S McMaster

DATE

16/01/14

SCALE

1:1

REV: 4

AUTH:

TOLERANCE  
+/- 0.5MM