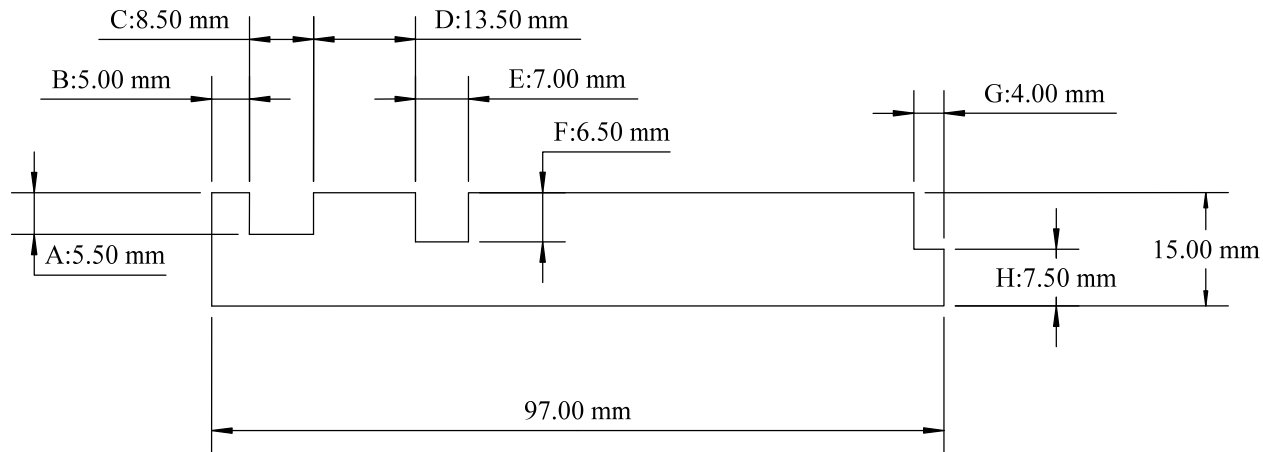


Place SAM 01 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.
 Place 8-15mm adjustable groover on side spindle 5. Set to produce 7.50 x 4.00mm deep rebate.
 Place 8-15mm adjustable diamond groover on the first top spindle, set at 8.50mm. Set to produce 8.50 x 5.50mm deep groove.
 Place 4-7.6mm adjustable groover on the second top spindle, set at 7.00mm. Set to produce 7.00 x 6.50mm deep groove.



PRINTED COPY UNCONTROLLED

AREA MACHINED AWAY 122.25 SQMM.

MOULDER	4,6
PASSES	1
DRAWN BY	S McMaster
DATE	28/01/14
SCALE	1:1
REV:	2
AUTH:	
TOLERANCE	+/- 0.5MM

SAM MOULDINGS

Newpark Industrial Estate Greystone Road Antrim BT41 2RU
 Tel : (028) 9442 8288 Fax : (028) 9442 8244

Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

SAM 3337

PROFILE

DRAWN BY

S McMaster

REV: 2

DATE

28/01/14

AUTH:

SCALE

1:1

TOLERANCE
+/- 0.5MM