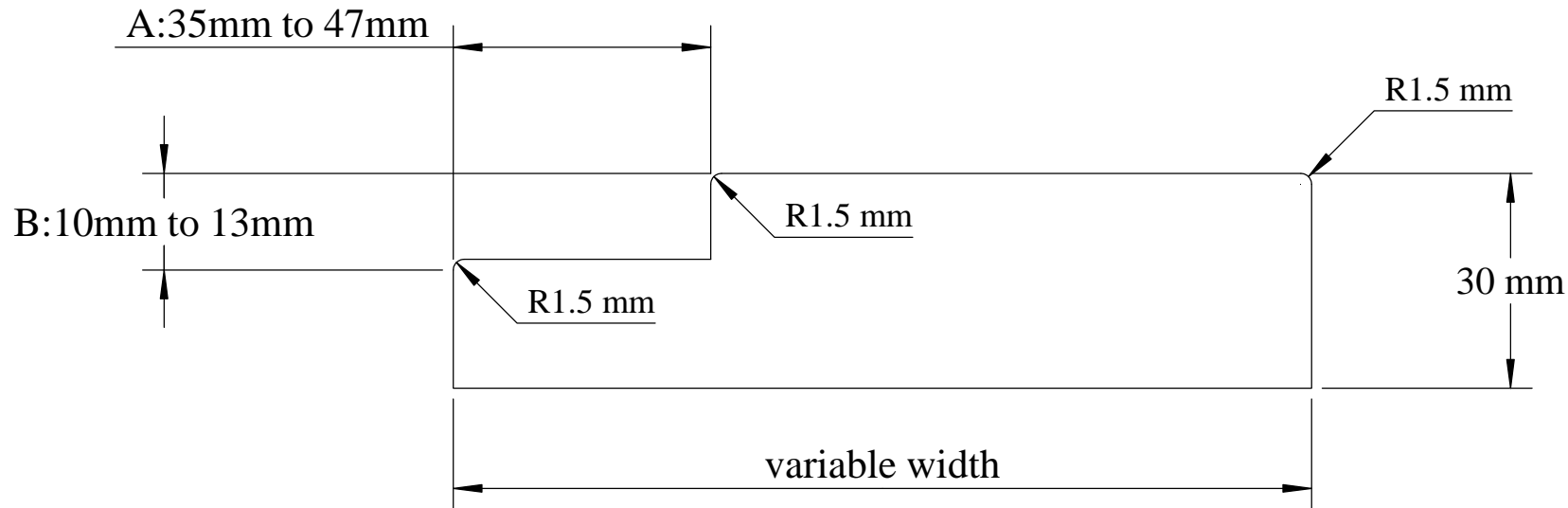


Place SAM 04 profile block on side spindle 2, to produce 1.5 mm radius.
 Place SAM 04 profile block on side spindle 3, to produce 1.5 mm radius.
 Place SAM 02 cutter block on the first top head, to produce rebate and 1.5 mm radius.

When ordering please state values for dimensions A+B



30 mm DOOR CASING

AREA MACHINES AWAY BY ROUNDS = 1.44 SQMM.
 TOTAL AREA MACHINED AWAY = _____

PRINTED COPY UNCONTROLLED

<p>SAM MOULDINGS</p> <p>Newpark Industrial Estate Greystone Road Antrim BT41 2RU Tel : (028) 9442 8288 Fax : (028) 9442 8244</p> <p>Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk</p>	PROFILE	DRAWN BY	M.KIRKPATRICK	REV:
	SAM 02	DATE	May 2001	AUTH:
		SCALE	1:1	TOLERANCE +/- 0.5MM