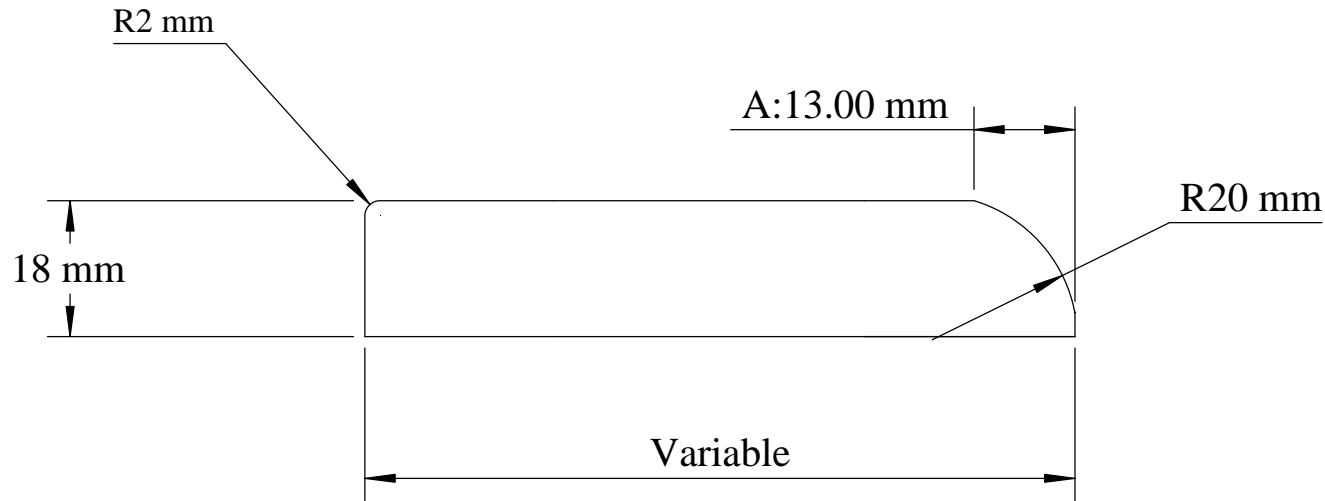


Place Sp1447T1 Profile Block on Side Spindle 2.
 Place SAM 29 Profile block on Side Spindle 3.

PRINTED COPY UNCONTROLLED

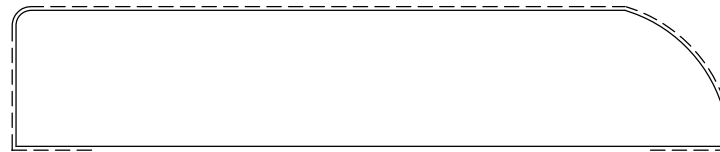


AREA MACHINED AWAY: 62.06 MM SQ

MOULDER	ANY
PASSES	1

<p>SAM MOULDINGS</p> <p>Newpark Industrial Estate Greystone Road Antrim BT41 2RU Tel : (028) 9442 8288 Fax : (028) 9442 8244 Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk</p>	PROFILE	DRAWN BY	Bernard Mc Closkey	REV:
	SP 1455	DATE	11/6/07	AUTH:
		SCALE	1:1	TOLERANCE +/- 0.5MM

Place Sp1447T1 Profile Block on Side Spindle 2.
 Place SAM 29 Profile block on Side Spindle 3.



14.5mm THICK MATERIAL

Profile width 57mm = Wrap Length 90mm
 Profile width 69mm = Wrap Length 114mm
 Profile width 94mm = Wrap Length 139mm

18mm THICK MATERIAL

Profile width 57mm = Wrap Length 114mm
 Profile width 69mm = Wrap Length 121mm
 Profile width 94mm = Wrap Length 146mm
 Profile width 119mm = Wrap Length 171mm
 Profile width 144mm = Wrap Length 196mm

AREA MACHINED AWAY: 62.06 MM SQ

MOULDER	ANY
PASSES	1
DRAWN BY	Bernard Mc Closkey
DATE	11/6/07
SCALE	1:1
REV:	
AUTH:	
TOLERANCE	+/- 0.5MM

SAM MOULDINGS

Newpark Industrial Estate Greystone Road Antrim BT41 2RU
 Tel : (028) 9442 8288 Fax : (028) 9442 8244

Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

SP 1455
WRAP

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