

Standard Drilling Instructions - Stairnosings

Quantum Profile Systems Ltd.
 Salmon Fields, Royton, Oldham, Lancashire. OL2 6JG.
 Tel: 0161 627 4222 Fax: 0161 6274333 email: qps@quantum-ps.co.uk



-Drill using standard QPSL countersunk drill bit

Start 75mm from each end + set all holes equally as indicated for single + double channel

Length	Number of holes
600mm to 999mm	3 holes equally spaced
1000mm to 1499mm	4 holes equally spaced
1500mm to 1999mm	5 holes equally spaced
2000mm upwards	6 holes equally spaced

