

Other Products Offered

Fire rated timber screens & frames

Vision panels & factory glazing

Veneered doors (book matched where applicable)

Laminate faced doors - post formed/fully encapsulated

Prehung doorsets

Accessibility compliant - Approved document part M

Acoustic doorsets - Approved document part E

Panelled doors

Cleanroom doorsets

X-Ray resistant doorsets

Skirting

Architrave

Priming

Door servicing

Supply and Fit service available

Factory Finishing

Previous Projects

Below are some of the Clients that Pendle Doors Ltd have completed projects for:

Royal Liverpool & Broadgreen University Hospital

Arrowe Park General Hospital

Huyton Computer Centre

St Barts School Wolverhampton

Wallasey Fire Station

Riverside Properties Student Accommodation Lincoln

Leicester General Hospital

Manchester Hope Hospital

Sunderland University Student Accommodation

Preferred supplier for Mental Health Authorities



General Information

Storage and Handling

All doors and doorsets should be stored and handled as prescribed in BS Code of Practice BS8000 Part S 1990.

Doors and doorsets should be laid flat on suitable bearers and not stacked any higher than supplied.

Airtight packaging should be removed to allow the free movement of air around the product, this is particularly important with pre finished joinery.

Product should be stored in a well ventilated area free from excessive moisture. Areas such as metal storage containers should be avoided due to the likelihood of excessively high temperatures.

Doors, doorsets and frames should not be installed in areas where extremes of temperature are likely or when excessively high moisture is present such as newly plastered buildings yet to dry out.

Any unfinished joinery must be completely sealed prior to exposure to the elements. Veneered doors should not be exposed to sunlight prior to installation as natural shading or fading may occur.

Contamination through plaster etc should be removed immediately with warm soapy water.

Installation

All doors and doorsets should be fitted as prescribed in BS Code of Practice CP 151 by suitably qualified personnel. Particular care must be taken with fire doors to ensure intumescent protection is fitted correctly. If specific installation instructions are provided with the product they must be followed in every detail.

Decoration

Should be in accordance with BS 6150: 1991 and BS 800: Part S 1990

Product must be clean and dry prior to finishing, having a moisture content no greater than the average for the intended location. Always follow the instructions for the finishing system to be applied.

Care and Maintenance

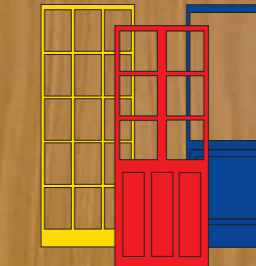
External product should be washed at least annually to remove surface pollution. Moving parts should be lubricated with suitable oil, such as 3 in 1. Seals and ventilators should be cleaned to ensure trouble free operation. Damage to finish (paint) should be repaired in accordance with the paint manufacturers recommendations.

For full maintenance details please contact the office.

Pendle Doors Ltd.

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Pendle Doors Ltd



Est. 1957



www.pendledoors.co.uk



Pendle Doors Ltd was established in Burnley in the 1950's. Since its early stages this family run business has built an enviable reputation for exceptional product quality, reliability and customer service. This means that the Company is well placed to meet the expectations of a demanding client base.

In 2006 the business relocated to Blackburn to a large 30,000 sq ft manufacturing facility enabling a rapid growth strategy to be implemented. This was supported by a considerable investment programme which included the acquisition of **CNC Technology**, a factory finishing facility and **Secured by Design** accreditation.

Pendle Doors Ltd serves a diverse client base across the UK, Servicing Construction Councils, Local Authorities, National Health projects etc.

The Company offers attention to detail using a team of expert joiners who recognise the importance of quality of product and service. Added to this, our highly knowledgeable estimators can respond promptly and efficiently to the most detailed and challenging enquiries. By combining both skill sets we are able to successfully supply Schools, Hospitals, Universities, Leisure Centres, Designer Homes, Local Authorities and the Public Sector on a nationwide basis

MANUFACTURERS OF HIGH QUALITY INTERNAL & EXTERNAL TIMBER DOORS, FIRE RATED DOORS & DOORSETS SECURED BY DESIGN ENTRANCE SYSTEMS, GLAZED SCREENS AND PURPOSE MADE JOINERY.



Established in 1989, **Secured by Design (SBD)** is owned by the **Association of Chief Police Officers (ACPO)** and is the corporate title for a group of national police projects focusing on the design and security for new and refurbished homes, commercial premises and car parks as well as the acknowledgement of quality security products and crime prevention projects.

From August 2013 doors for **SBD** projects have to meet the requirements of PAS024: 2012 (Enhanced Security Requirements) and the material specific door standard, which for timber doors is BS644: 2012 (which includes testing to BS6375: Part 1, BS6375: Part 2 and any relevant clauses of BS6375: Part 3). In addition the on-going factory production must be subject to regular audits to ensure standards are maintained.



The **CERTISECURE** scheme operated by **Exova Warrington Certification Limited** is an independent third party certification scheme in support of 'Secured by Design' that offers enforcement authorities, architects, specifiers and building owners a high level of confidence that products offer an enhanced level of security, whilst at the same time maintaining fitness for purpose. Our membership of **SBD** with third party certification from **CERTISECURE** provides unrivalled assurance to our customers that doorsets from Pendle Doors Ltd are of the highest standard.

Our certification can be viewed online at the CERTISECURE website: <http://warringtoncertification.com>

Mobility

Building Regulation Part M: Access and facilities for disabled people requires that in the design of all new buildings consideration is given to their use by people of limited mobility and wheelchair use. 'Reasonable Provision' must be made in respect of both access into and use of the building internally. Where this is required Pendle Doors Ltd can offer compliant products. For external applications we would use a mobility threshold which is available in either an aluminium or brass finish. For internal purposes we can offer doors with vision panels which will meet the effective visibility requirements as specified. We would recommend a minimum door width of 926mm. For further advise and technical information please refer to our website.

To compliment our standard range of Veneered and Laminated Paint Grade Doors, Pendle Doors Ltd are able to offer additional services and products.

These include the re-dimensioning and manufacture of non standard sized doors, the reworking of doors of others manufacture including aperture work, pairs of doors with matching veneers, and doors which can be ordered as a suite of doors, where all the doors are purpose made using book matched, specially selected veneers - **CNC Technology** enables Pendle Doors Ltd to offer the precise 'servicing' of doors to accommodate the swift and exact fitting of specified ironmongery.



Pendle Doors Ltd are able to supply products of the highest architectural specification with tested levels of performance whilst also meeting all legislative criteria. Doors can be manufactured using various core materials meeting the required specifications. These include Fire Ratings, Operational Ratings, i.e. Severe Duty, Acoustic Requirements etc. as well as being Veneered and Factory Finished to the highest standard to meet the desired aesthetic effect.

