



Substrate Preparation Guide for new substrates: noraplan rubber floor covering

nora[®]

Dispersion adhesive	nora fiber 410 (very low emission, Blauer Engel, Emission EC1-Plus) Spatula/trowel serration: A2			
Levelling compound	nora level compound (very low emission, Blauer Engel, Emission EC1-Plus)			
We recommend using a rake	Layer thickness 2 - 5 mm	Layer thickness 3 mm	Layer thickness 3 - 5 mm	
Primer Dispersion primer Epoxy resin primer	nora primer (very low emission, Blauer Engel, Emission EC1-Plus) Drying time min. 24 h —	nora primer (very low emission, Blauer Engel, Emission EC1-Plus) Drying time min. 3 - 4 h —	nora primer plus ** (very low emission, Blauer Engel, Emission EC1-Plus) — **Only in case of insufficient sprinkling with quartz sand	— nora epoxy ground (very low emission) Refer to the technical data sheet for application
Subfloor Preparation	Grinding and vacuum cleaning, preparation must comply with professional domestic standards.			
	grinding, vacuum cleaning	grinding, vacuum cleaning	—	shot-blasting, vacuum cleaning
Substrate	Anhydrite (CA) / Anhydrite flow screed (CAF)	Cement screed (CT) Quick cement screed by higher residual moisture than below, apply nora epoxy ground (Refer to the technical data sheet for application)	Mastic asphalt screed (AS) (sprinkled with quartz sand)	Vacuum concrete, concrete and cementitious composite screed
Residual moisture	< 0,5 CM-% (unheated) < 0,3 CM-% (heated)	< 2,0 CM-% (unheated) < 1,8 CM-% (heated)	—	< 7 % weight by weight
The ingress of moisture into the substrate to be covered must be excluded.				

For more information please contact nora systems: Tel. +49 (0) 6201 / 80- 5607.
The substrate must comply with EN 18365 or local standards.

Please refer to the technical data sheets of each product and the nora installation recommendations!

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