



## Product description

A pioneering concept in roofline solutions. Manufactured from composite aluminium, a material used on some of the world's most prestigious developments, where exceptional durability and aesthetics are key.

- Complements perfectly the long life expectancy and low maintenance of Marley Alutec aluminium gutter and downpipe systems
- Available in both vented and unvented designs
- Installs just like PVC and faster than sheet aluminium systems
- Functional life expectancy of 50+ years with minimal maintenance
- No need for specialist trades or tools. Can be cut, drilled and bent (formed) using standard carpentry skills and tools
- Aluminium is a sustainable material, infinitely recyclable and responsibly sourced

## Product Sizes

Code	Depth A (mm)*	Nominal length (m)
FF1100	100	3
FF1180	180	3
FF1240	240	3
FF1365	365	3
FF1490	490	3
FF1740	740	3

\* Non standard sizes available on request

## Physical properties

<b>Material</b>	4mm thick aluminium composite. Polyethylene thermal break between external surfaces
<b>Finish</b>	Kynar 500 fluorocarbon PVDF paint system

## Functional Life Expectancy

Marley Alutec aluminium eaves solutions have a functional life-expectancy of 50+ years with minimal maintenance. All products are manufactured using only marine grade aluminium and coated with PVDF external architectural grade paint.

**Clause:** H72/470  
**Product:** Aluminium composite soffit system  
**Manufacturer:** Marley Alutec, Unit 1 (G-H), Hudson Road, Elms Farm Industrial Estate, Bedford MK41 0LZ.

## Product information

Visit [www.marleyalutec.co.uk](http://www.marleyalutec.co.uk) or click on the individual links below.

## Technical Services Department

Marley Alutec Technical Services Department has many years' experience in assisting specifiers with all aspects of drainage design and installation. For advice, contact them on [technical@marleyalutec.co.uk](mailto:technical@marleyalutec.co.uk), 01234 359438

## Standards

All Marley Alutec systems are manufactured to and in excess of the appropriate BS or EN Standards. For a full list download the range brochure in the **Product information** section.

## Maintenance

To maximise the life of the decorative paint finishes, all parts should be washed down with clean water at least every 12 months. This period would be shortened to 6 months in a marine/aggressive environment.

## Environmental

Marley Alutec is committed to continually reducing its environmental impact and is accredited to ISO 14001:2004.



## Handling & storage

All goods should be stored under cover to protect against ingress of water between surfaces of composite aluminium sheets. Flat panels should be stored fully supported on a flat surface. Profiled lengths should also be fully supported throughout the product length and appropriately stacked to avoid damage to the profile. Ensure that the self-adhesive peel off protective cover is not damaged during handling exposing the painted surface to potential damage.



**evolve** RAINWATER SYSTEMS



**traditional** RAINWATER SYSTEMS



**aligator** RAINWATER SYSTEMS



**evolve** FASCIA, SOFFIT & COPING



**elite** ROOF OUTLET SYSTEMS

# ALUTEC

ALUMINIUM RAINWATER SYSTEMS

### Head office

For general enquiries, please call **01234 359438**  
For technical enquiries please call **01234 344108**  
email: **enquiries@marleyalutec.co.uk**  
Fax: **01234 357199**

Unit 1 (G-H), Viking Industrial Park, Hudson Road,  
Elms Farm Industrial Estate, Bedford MK41 0LZ

### Export Division

Aliaxis UK  
Dickley Lane, Lenham, Kent, ME17 2DE  
Telephone: **01622 858888** Fax: **01622 850778**



an *Aliaxis* company

/marleyalutec  
 @marleyalutec  
 /company/marleyalutec  
**marleyalutec.co.uk**