

VENEZIAGRAF COMPACT

1.2 mm ACRYLIC COMPACT TEXTURED WALL COATING

series 423

DESCRIPTION

VENEZIAGRAF COMPACT is an external wall finish, based on an acrylic binder, which further to delivering a plaster like effect, due to its' granulometric curve, has filling and masking capacity which smoothes out irregularities in the support. It delivers a finish very similar to that of mineral plasters and may be applied where the support is ugly or uneven. VENEZIAGRAF COMPACT creates a rough layer of notable depth resistant to the aggression of atmospheric agents.

The product is particularly indicated for renovation work.

INSTRUCTIONS FOR USE

May be applied on:

- New and old plasters based on hydraulic binders.
- Concrete surfaces.
- Old paints and wall coatings that are organic or mineral in nature, dry, compact, absorbent and cohesive.
- Mineral conglomerates of various kinds, as long as they are absorbent.

Surfaces should be adequately prepared by following the instructions given in the paragraph 'PREPARING THE SURFACE'.

Do not apply on freshly painted surfaces.

TECHNICAL SPECIFICATIONS

- Type of Binder: acrylic copolymer in water-based emulsion
- Pigments and extenders: quartz powder and marble granules
- Solvent: water
- Viscosity: pasty consistency
- Grain size: 1,2 mm.
- Water permeability per UNI EN 1062-3: medium, $w < 0,5 \text{ kg/m}^2\text{h}^{0,5}$
- Water vapor permeability per UNI EN ISO 7783-2: high
- Drying (at 25°C and 65% R.H.): from 1 hour and 30' to 3 hours, depending on the thickness applied.

PREPARING THE SURFACE

- Check the preservation status. The surface must be smooth. If not, resurface or consolidate using specific products.
- If mold is present, first treat the surface with COMBAT 222 cleanser 480222 and with COMBAT 333 reconstruction 4810333. To protect the masonry from the formation of mold, add the sanitizer COMBAT 111 code 4810111 to the product.
- Make sure that the surface is thoroughly dried and apply:
- Remove any efflorescence present by brushing or washing.

- If old paint is present, remove any peeling parts that are not completely adhered, while raised layers of lime-based or tempera paints must be completely removed by thoroughly wetting the surface and scraping, or using a high-pressure water jet machine.

- Remove any dust, smog or other deposits by brushing.

Plaster surfaces:

- Cracks must be adequately widened and filled with stucco or similar products.
- Level any irregularities in the surface. Treat any holes, cracks, crevices and gaps with BETOMARC 9450150, RASAMIX 9440160, or RASOMARC 9500150 according to the type of support.
- Make sure that the support is completely dry and apply a coat of ISOMARC 4410111 solvent-based wall fixative, or micronized solvent-free fixative ATOMO 8840001. On compact surfaces, not chalking, apply water soluble covering fixative MARCOTHERM PRIMER 4740019.
- Apply VENEZIAGRAF COMPACT as described in the application instructions.

Concrete surfaces:

- Remove any crumbling structural cement.
- The metal reinforcement disks visible on the surface must be carefully brushed and treated with BETOXAN PRIMER 9490125 passivating agent.
- Restore the missing parts with the smoothing coats BETOXAN 400 or BETOXAN 300 Non-shrinking thixotropic fiber-reinforced mortar 9490140/130; perform the final smoothing with BETOXAN 200 Non-shrinking anti-carbonation smoothing coat 9490120.
- Make sure that the support is completely dry and apply a coat of ISOMARC 4410111 solvent-based wall fixative or micronized solvent-free fixative ATOMO 8840001. On compact surfaces, not chalking, apply water soluble covering fixative MARCOTHERM PRIMER 4740019.
- Apply VENEZIAGRAF COMPACT as described in the application instructions.

(The dilution of the fixative and amounts to be applied depend on the absorption of the support surface, and must be determined through preliminary tests on the specific support surface - See the relevant technical data sheet).

APPLICATION INSTRUCTIONS

- Air and support surface conditions:
Air temperature: Min. +8 °C / Max. +35 °C
Relative environmental humidity: <75%
Support surface temperature: Min. +5 °C / Max. +35 °C
Moisture level of the support surface: <10%
- Avoid applying when surface condensation is present, or in direct sunlight.

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- To avoid compromising the optimal appearance and performance of the product, we recommend that it be applied only in the aforementioned climate conditions, and that the surfaces be protected from rain and damp for approximately 48 hours. This will allow the product to dry completely and ensure even polymerization, which takes place in approximately 10 days.
- Surfaces bathed by rainwater during the approximately 10 days, could show translucent vertical lines. Such an occurrence does not compromise the product's performance, and may be removed by high-pressure water cleansing or after subsequent rainfalls.
- Application on surfaces with salt efflorescence or subject to rising damp may interfere with the product's adherence to the support. It is therefore necessary to first reconstruct the masonry using dehumidifying plasters, then paint with the NEPTUNUS siloxanic system.
- Tools: plastic trowel.
- Diluting: ready to use
- Mix the product before applying.
- Nr coats: 1. Spread the product evenly over the support surface with the plastic trowel and even it out before it begins to form a surface film.
- Clean tools with water immediately after use.
- Indicative covering capacity: 1,8 – 2,0 kg/m² on surfaces with average porosity. We recommend performing a field test on the specific support surface to determine yield.

TINTING

Colors are obtainable via the Marcomie color matching system and using COLORADO series 548 colorants.

When using multiple batches it is recommended to remix the various products together to avoid slight differences in shading.

For outdoor tasks it is a good rule of thumb to always use material from the same batch, from corner to corner. For tasks where it is unavoidable to continue on a wall with a different batch, do not place the batches contiguously. For the transition point, use any interruptions in the continuity of the surface: moldings, corners, cables, etc.

STORAGE

Maximum storage temperature: +30°C

Minimum storage temperature: +5°C

Stability in the original container unopened and at suitable temperatures: 2 years.

SAFETY RULES

Limit value EU (Dir. 2004/42/EC)

Cat. C: Coatings for exterior walls of mineral substrate (water-base) : 75 g/l (2007) / 40 g/l (2010)

VENEZIAGRAF COMPACT Contains max: 40 g/l VOC

The product does not require labelling according to the Directives 1999/45/EC and 67/548/EEC and subsequent amendments. Use the product in compliance with the hygiene and safety regulations in force. Do not dispose of the containers as usual waste. Allow the residue to dry, and handle them as special waste. Store out of the reach of children. Use in a well-ventilated room. If the product comes into contact with the eyes, wash them immediately with plenty of water. If swallowed, immediately consult a physician and show him the container or label. Do not throw the residues into sewer systems or streams, or onto the ground.

Consult the safety data sheet for more information.

SPECIFICATION ITEM

Applications, on prepared surfaces, of VENEZIAGRAF COMPACT series 423, based on acrylic copolymer aqueous solution, silica powder and marble grain with average thickness of 1.0 mm.

Delivery and application of the material € per m .

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