

| Construction | | | |
|--|---|---|---------------|
| Yarn system | 100% BCF Solution Dyed PA 6,6 | | |
| Backing system | Graphlex® | | |
| Recycled Content | Total Recycled Content | Pre Consumer | Post Consumer |
| Product average | 49,73% | 49,02% | 0,71% |
| Yarn | 17,45% | 13,23% | 4,22% |
| Recycled content can be subject to differences between colours. See details for individual colours on next page. | | | |
| Carbon Footprint | | | |
| Global Warming Potential (kgs CO ₂ equivalents/sq meter) | | | |
| Full life-cycle carbon footprint (following our EPD results or EPD calculation method) | Raw materials and Production: | 9.4 kg CO ₂ eq./m ² | |
| | Delivery and installation: | 0.32 kg CO ₂ eq./m ² | |
| | Use (10 years): | 2 kg CO ₂ eq./m ² | |
| | End of life (waste to energy): | 4.8 kg CO ₂ eq./m ² | |
| | TOTAL (10 years' lifetime): | 16.52 kg CO ₂ eq./m ² | |
| CO ₂ compensation | Carbon neutral Cool Carpet® is optional | | |
| Manufacturing | | | |
| Location | Scherpenzeel, NL | | |
| | Factory is certified ISO 14001 since 1996 and ISO 9001 since 1990 | | |
| Installation Impacts | | | |
| TacTiles™ | Optimised for glue-free installation with TacTiles™ connectors with virtually zero VOCs | | |
| Installation Waste | In a typical installation* using the installation method below: | | |
| | Quarter turn – 3-4% installation waste | | |
| | Brick – 3-5% installation waste | | |
| | For reference: 2 metre wide broadloom typically generates 7-10 % installation waste | | |
| | * In a rectangular building, installed before walls. | | |
| Indoor Air Quality | | | |
| GUT (Gemeinschaft umweltfreundlicher Teppichboden) | The product passes all requirements of GUT's testing criteria regarding hazardous substances, emissions and odour. Certificate no. 24740 | | |
| CRI (Carpet & Rug Institute) | Compliant to LEED IQ 4.3 credit (tested in Eurofins to the equivalent test of the CRI Green Label Plus) | | |
| Compliance to Green Building Schemes | | | |
| | See next page to check how our products contribute to the main green building certification schemes (BREEAM, LEED, HQE and DGNB) | | |
| Type III Environmental Product Declaration | | | |
| EPD according to ISO 14025 | This product has a type III Environmental Product Declaration, EPD-IFF-2011711-E | | |

Recycled content – colour level

| Colourway | Total recycled content | Pre-consumer recycled content | Post-consumer recycled content | Yarn recycled content | Pre-consumer yarn recycled content | Post-consumer yarn recycled content |
|-----------------|------------------------|-------------------------------|--------------------------------|-----------------------|------------------------------------|-------------------------------------|
| 306440 Static | 49,86% | 49,24% | 0,62% | 18,28% | 14,58% | 3,70% |
| 306441 Kilowatt | 49,92% | 49,30% | 0,62% | 18,61% | 14,91% | 3,70% |
| 306442 Current | 49,93% | 49,31% | 0,62% | 18,67% | 14,97% | 3,70% |
| 306443 Electron | 49,66% | 49,04% | 0,62% | 17,07% | 13,37% | 3,70% |
| 306444 Voltage | 49,25% | 48,20% | 1,05% | 14,62% | 8,32% | 6,30% |

Compliance to Green Building Schemes

BREEAM (UK and international) BRE Green Guide Ratings:

Office - A rated

Education - A rated

Health Care - A rated

Retail (by fashion) - A+ rated

Potential contribution to following categories and credits:

Hea 02 - Indoor air quality – minimising sources of air pollution

Hea 05 - Acoustic Performance

Mat 01 - Life Cycle Impacts

Mat 05 - Designing for robustness

Wst 01 - Construction Waste Management

LEED 2009 US

Potential direct or indirect contribution to following categories and credits:

Indoor Environmental Quality

Credit 4.1 Low Emitting Materials: Adhesive & Sealants

Credit 4.3 Low Emitting Materials: Carpet Systems

Materials and Resources

Credit 2.1 Construction Waste Management

Credit 4.1 Recycled content

Credit 5.1 Regional Materials

Innovation and Design

Credits 1-4 1 Pilot Credit 43, Certified Products

HQE (FR)

Potential direct or indirect contribution to several points within following targets:

2. Integrated choice of products and construction materials

3. Low site nuisance

9. Acoustic comfort

10. Visual comfort

11. No unpleasant smells

12. Sanitary quality of areas

13. Sanitary air quality

DGNB (D)

Potential direct or indirect contribution to following criterion

ENVIRONMENTAL QUALITY

ENV1.2 Local Environmental Impact

ECONOMIC QUALITY

ECO1.1 Building-Related Lifecycle Costs

ECO2.1 Efficient Use of Space

SOCIOCULTURAL AND FUNCTIONAL QUALITY

SOC1.2 Indoor Air Quality

SOC1.3 Acoustic Comfort

TECHNICAL QUALITY

TEC1.5 Ease of Cleaning and Maintenance

TEC1.6 Ease of Dismantling and Recycling