

Cl/SfB		Yt4
CAW P22		
Uniclass L675:P743		

Description

GS200 is a gun grade, acetoxycure silicone sealant with fungicide.

Colour

Translucent and white

Packaging

310 ml cartridges (20 per carton)

Technical Information

Property	Test Method	Results
Composition with fungicide		
Specific Gravity		0.98
Consistency	ISO 7390, profile U20	non-sag
Shore A Hardness	ISO 868	18
Skin Forming Time	at 23°C, 50% RH	10-25 minutes
Tack Free Time		Approximately 40 minutes
Cure Rate	at 23°C, 50% RH	1 - 2 mm/day
Tensile Strength	ISO 8339	0.6 Mpa
Modulus at 100%	ISO 8339	0.36 MPa
Elongation		
Elongation at Break	ISO 8339	200%
Movement		±20%
Accommodation		
Elastic Recovery	ISO 7389	95%
Application Temperature		+5°C to +40°C
Service Temperature Range		-50°C to +100°C
Storage		Store in dry conditions between +5°C and +25°C.
Shelf Life		18 months when stored as recommended in original unopened containers.

Necessary Tools

- Cartridge gun and sharp knife.

Priming

- GS200 has excellent primerless adhesion to many typical construction materials. For special situations, or if in doubt, please contact tremco illbruck Technical Services Department to discuss your requirements.

Joint Design Considerations

- Joint design to be in accordance with BS 6093.
- For the purposes of joint width calculation in BS 6093, the MAF of illbruck GS200 is 25%
- Width to depth ratio of illbruck GS200 should be 2:1
- Minimum depth of 6mm on non-porous substrates and minimum depth of 10 mm on porous substrates.
- Sealant width not to be less than sealant depth.
- For fillet joints, the minimum bite onto each surface should be 10 mm for porous substrates and 6 mm for non-porous substrates.



GS200

Sanitary Silicone



Usage / Purpose

GS200 is a rapid curing, sanitary grade silicone sealant with excellent resistance to mould and mildew. It is ideal for applications in: bathrooms, showers and wet rooms; kitchens; changing areas and hospital sluice rooms.

Key Benefits

- Contains powerful fungicide to prevent mould growth
- Wide service temperature range: -50°C to +100°C
- Accommodates joint movement up to 20%
- Excellent resistance to detergents and cleaning

Surface Preparation

- Joint faces should be clean, dry and free from dust, oil, grease, old sealant and any traces of contaminant which may affect adhesion. Any previously applied sealant must be mechanically removed.
- Thoroughly clean with a suitable cleaning solvent using the two cloth method, using one cloth dampened with the cleaning product to lift contaminants and a second clean dry cloth is used to remove any cleaner residue.
- Apply masking tape to prevent contamination of adjacent surfaces.
- Contact tremco illbruck Technical Services Department for further information if required.

Joint Backing

- Deep joints should be filled with an approved material such as illbruck FM617 360° PU Foam. In movement joints, back fill the joint with polyethylene joint backing in order to control the depth of sealant and prevent three-sided adhesion.

Application

- Always carry out a test application prior to installation, to confirm compatibility and suitability for use.
- Application should be in accordance with BS 8000:16 - "Code of practice for sealing joints in buildings using sealants"
- Apply between +5°C and +40°C using a conventional skeleton gun or electric/power equipment.
- All beads should be tooled after application to ensure firm, full contact with the joint faces.
- Tooling should commence without delay due to the rapid skinning of the product.

Coverage

Width x Depth (mm)	Linear Metres per 310 ml Cartridge
6 x 6	8.6
10 x 6	5.2
10 x 10	3.1
20 x 10	1.6
25 x 12	1.0

Fillet Joint Width x Depth (mm)	Linear Metres per 310 ml Cartridge
6 x 6	17.0
10 x 10	6.2

Cleaning

Remove excess sealant immediately with AT200 High Strength Cleaner. Ensure surface is solvent resistant before cleaning. Cured sealant can only be removed mechanically.

Please Note

Not recommended for materials where migration of constituents can take place (eg. certain rubbers), permanent immersion or over painting. Do not use where abrasion or physical abuse will be encountered (eg. trafficable joints). Not suitable for use in aquariums or contact with coated and laminated glass. Avoid use with lead, copper, brass, zinc or galvanised steel. Avoid use with marble, concrete, brick and other porous substrates.

Health & Safety Precautions

Safety data sheet must be read and understood before use.



Technical Service

tremco illbruck has a team of experienced Technical Service Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Service on 01942 251400.

Guarantee / Warranty

tremco illbruck products are manufactured to rigid standards of quality. Any product which

has been applied (a) in accordance with tremco illbruck written instructions and (b) in any application recommended by tremco illbruck, but which is proved to be defective, will be replaced free of charge.

No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct. tremco illbruck Ltd. reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.



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