

**Fig. 33X & 33XLS**  
**Bronze**



**FEATURES & BENEFITS**

- Robust and high quality bronze body with integral seating surfaces
- Kitemarked to BS EN 12288
- WRAS Approved for use with potable water
- Inside screw pattern with non-rising stem

**MATERIAL SPECIFICATION**

Component	Material	Specification	
		BS EN	ASTM
Body	Bronze	1982 CC491K	B62 C83600
Bonnet	Bronze	1982 CC491K	B62 C83600
Stem (1/4" to 2")	DZR Brass	12164 CW602N	
Stem (2 1/2" & 3")	Brass	12164 CW614N	
Stem (4")	Al Bronze	12163 CW301G	B150 C64200
Disc	Bronze	1982 CC491K	B62 C83600
Stuffing Box (2 1/2" & 3")	Brass	12165 CW617N	B124 C37700
Stuffing Box 4"	Bronze	1982 CC491K	B62 C83600
Packing Ring	Asbestos Free	-	
Gland (1 1/2" to 3")	Brass	12164 CW614N	
Gland (4")	Bronze	1982 CC491K	B62 C83600
Lockshield Cap	Brass	12164 CW614N	
Packing Nut (1 1/2" to 3")	Brass	12164 CW614N	
Packing Nut (4")	Bronze	1982 CC491K	B62-C83600
Handwheel	Aluminium	-	
Identification Plate	Aluminium	-	
Gasket	Fibre	-	
Handwheel Nut	Brass	12164 CW614N	



**DIMENSIONAL DRAWINGS**

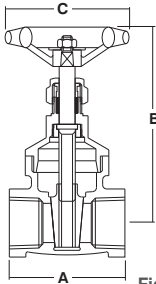


Fig. 33X

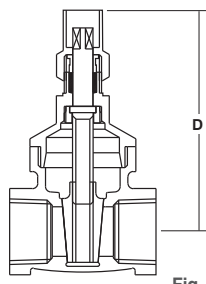


Fig. 33XLS

**PRESSURE/TEMPERATURE RATING**

BS EN 12288 PN20 Series B  
9 bar at 180°C  
20 bar from -10 to 100°C

**TEST PRESSURES (HYDRAULIC)**

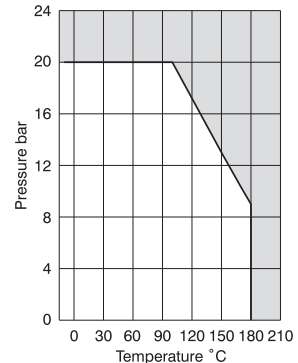
Shell: 6 bar  
Air Seat: 6 bar

**SPECIFICATION**

Kitemarked to BS EN 12288:2010.  
WRAS Approved Product.  
Non-rising stem.  
Threaded bonnet.  
One piece wedge.  
Taper threaded BS EN 10266 (ISO 7-1) formerly BS 21.  
Available with NPT thread (33XAT) 1/2 to 4".  
Available with lockshield (33XLS) up to 2".

**DIMENSIONS & WEIGHTS**

Nom Size	in	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
A	mm	46	46	51	55	63	71	73	83	96	105	162
B	mm	75	75	82	95	118	144	166	190	219	259	366
C	mm	57	57	5	69	69	76	81	94	140	150	232
D	mm	-	-	86	112	124	149	175	196	227	270	376
Weight	kg	0.27	0.26	0.35	0.55	0.84	1.18	1.66	2.55	4.30	6.4	18.37



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