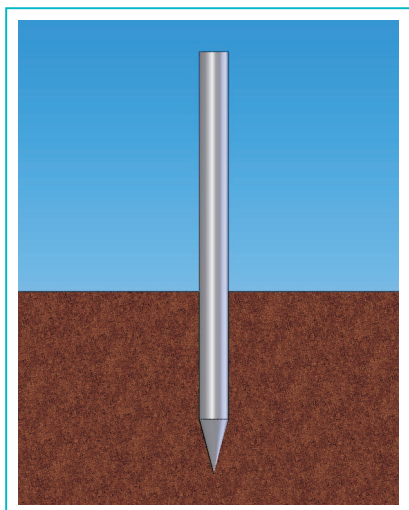


### 1. Drive into Ground

When driving posts into the ground please take into consideration the ground conditions. If you have to put the post into stony ground we recommend to pre-drill the hole or drive in an iron rod to give the post the necessary guiding. The post can be driven hydraulically into ground or be installed with a pile driver ram or a hammer. Using a hammer it is recommended to protect the edges with an impact sleeve on top of the post e.g. tin).

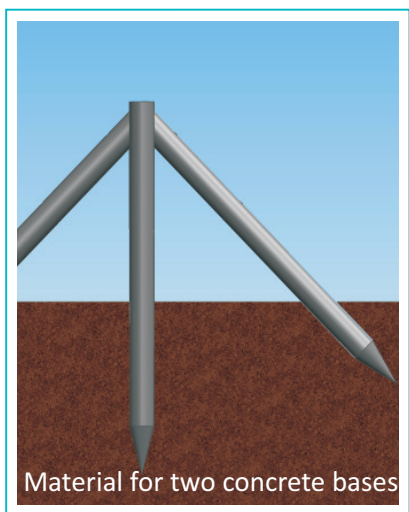


### 2. Depth of Impact

Driving-in the posts hydraulically it may appear that the posts bend a little bit. If bending gets too much and leads to the risk of breaking, the hole must be pre-drilled.

The post shall be driven-in approx. 1/3 of its length, minimum 50 cm (frost-proof depth).

Please consider: the depth of impact is primarily defined by the ground conditions.



Material for two concrete bases

### 3. Strutting of Posts

When implementing the posts, the corner posts and every tenth post shall be strutted on both sides. To this end, the struts are driven into ground with an angle of 45 degree to the main post and cut off to the suitable length. Subsequently the struts are fixed to the post with a wood screw.

When screwing e.g. insulators in, we recommend to pre-drill thin holes. Nails or staples can easily be hammered or shot in with a nailing machine, comparable to wood.

