

2 Product Characteristics



Maximum Size Limits



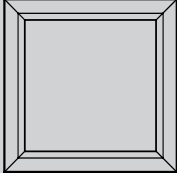
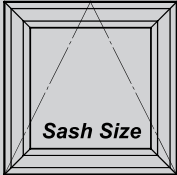

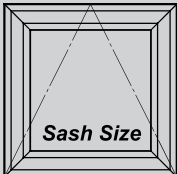
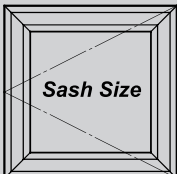
Minimum & Maximum Size Limits

Windows



CATEGORY	DESCRIPTION
PRODUCT CHARACTERISTICS	SIZE LIMITS

Minimum and Maximum Window Sizes

Style	Minimum Size (mm)		Maximum Size (mm)	
	Width	Height	Width	Height
Fixed Light 	300	300	3000 <i>*must not exceed a maximum perimeter of 10m</i>	3000 <i>*must not exceed a maximum perimeter of 10m</i>
Top Hung Casement 	300	300	1240	1240
Side Hung Casement 	300	300	740 ————— 1340	
Top Hung Flush Casement 	300	300	1210	1210
Side Hung Flush Casement 	300	300	710	1310

Note: Fixed light minimum size of 300mm, is based on typical welder limitations, smaller sizes can be manufactured if machinery allows it. The hardware used will also limit how small the window can be made. Maximum sash sizes are generally based on units not exceeding 30kg/m² (2 x 6mm glass for double glazed, or 3 x 4mm for triple). Some high performing acoustic units may exceed this weight, and therefore could reduce the size limits.

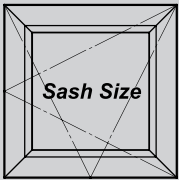
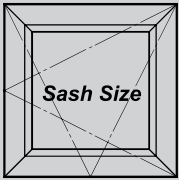
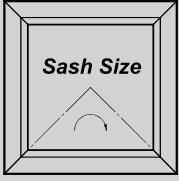
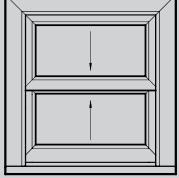
Minimum & Maximum Size Limits

Windows



CATEGORY	DESCRIPTION
PRODUCT CHARACTERISTICS	SIZE LIMITS

Minimum and Maximum Door Sizes

Style	Minimum Size (mm)		Maximum Size (mm)	
	Width	Height	Width	Height
Tilt & Turn 	350	550	1500 ————— 1500 or 1000 ————— 2000 <i>*vent width to height ratio must not exceed 1.5</i>	
Flush Tilt & Turn 	500	500	1440	2240
Fully Reversible 	300	500	1500	1500
Vertical Slider 	350	700	1600	2800

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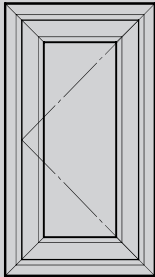
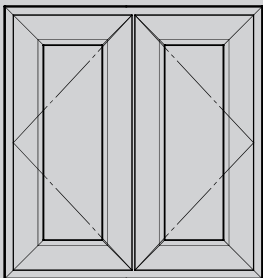
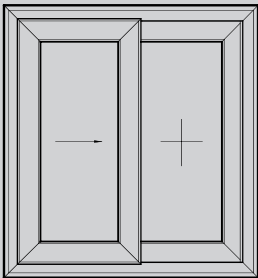
Minimum & Maximum Size Limits

Doors



CATEGORY	DESCRIPTION
PRODUCT CHARACTERISTICS	SIZE LIMITS

Minimum and Maximum Door Sizes

Style	Minimum Size (mm)		Maximum Size (mm)	
	Width	Height	Width	Height
Single Door 	619	1005	919	2151
French Door 	457	1835	919	2151
PD86 	2 Panel	1574	3004	2360
	3 Panel	2364	1900	
	4 Panel	3068	5928	

Note: Maximum sash sizes are generally based on units not exceeding 30kg/m² (2 x 6mm glass for double glazed, or 3 x 4mm for triple). Some high performing acoustic units may exceed this weight, and therefore could reduce the size limits.