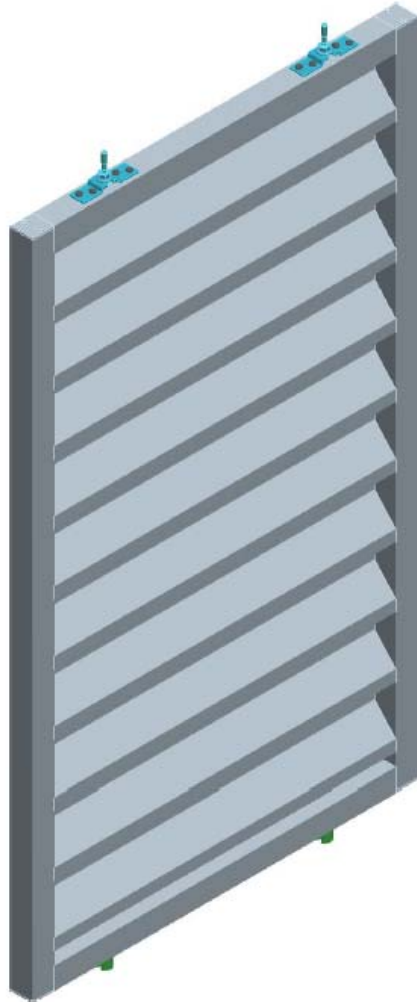
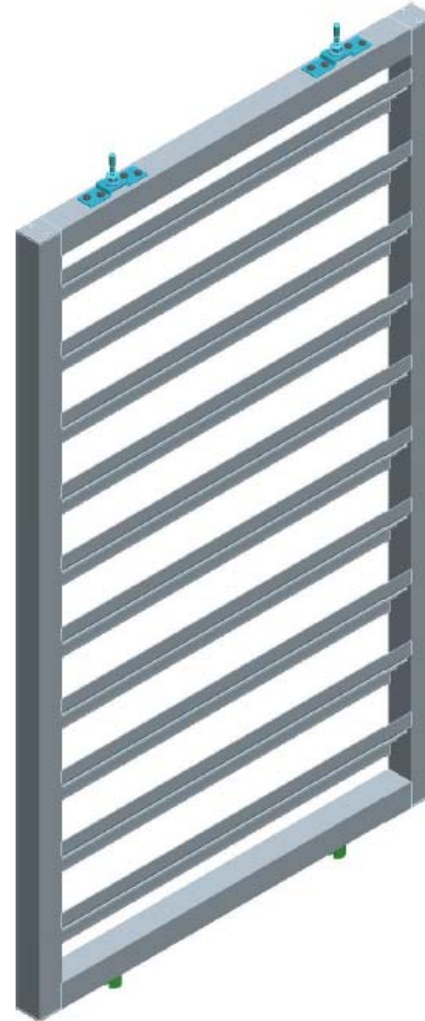


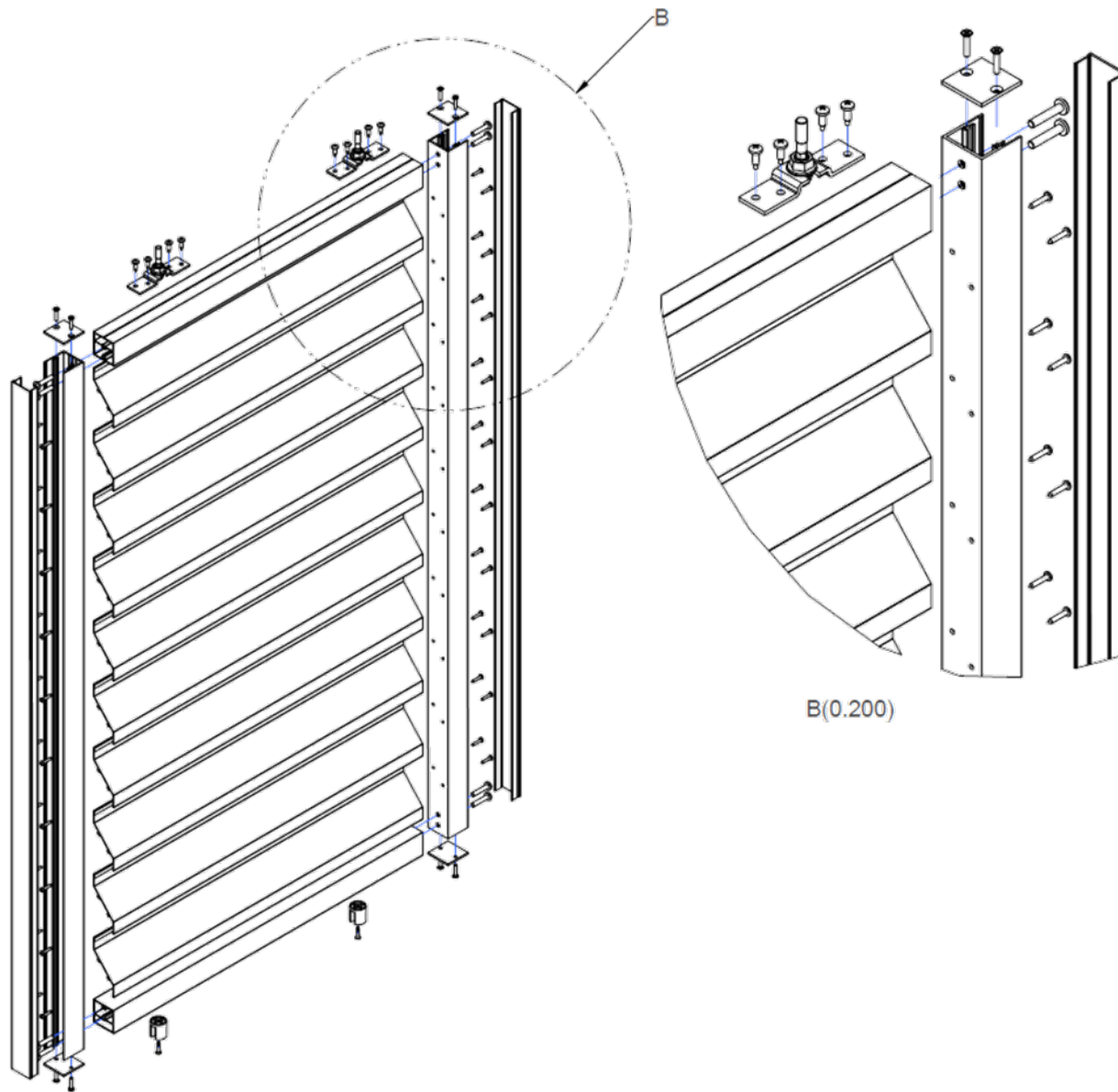
FRONT



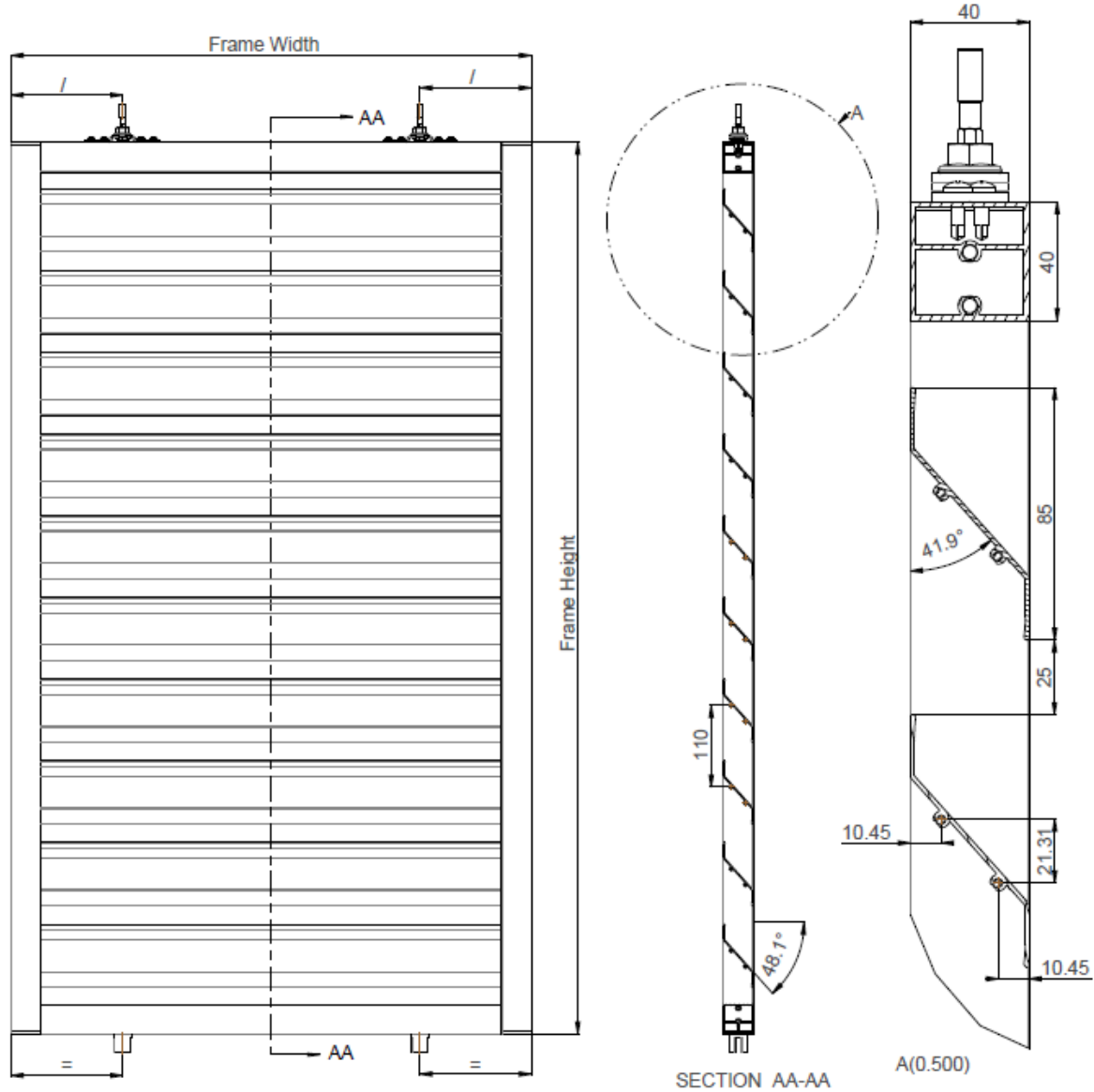
BACK



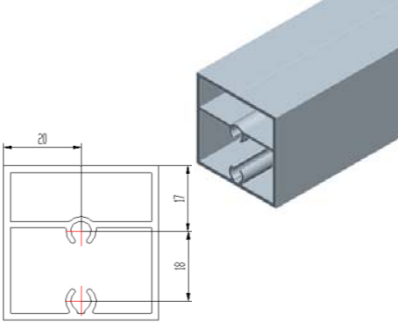
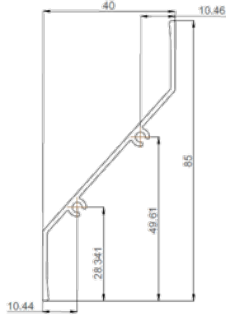
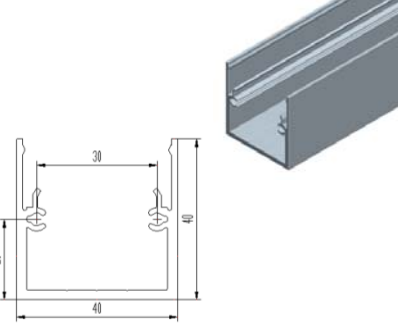
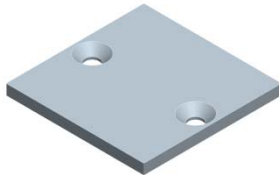
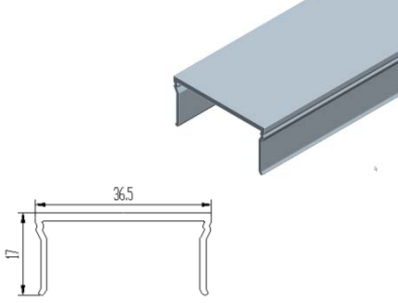
Exploded view








Cross-section



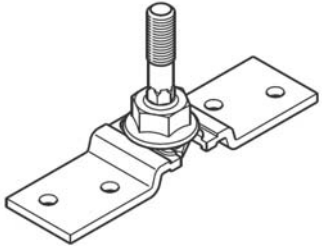
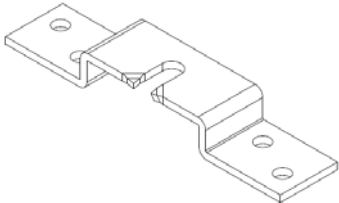

Parts Breakdown

<p>Lux 40/40 series top and bottom rails</p> <p>Code : P14066-10</p> <p>Cut dimension : Frame width - 80 mm</p>		<p>40Z series blade</p> <p>Code : P15200-10</p> <p>Cut dimension : Frame width - 80 mm</p>	
<p>Lux 40/40 40Z series stile</p> <p>Blade pitch : 110mm</p> <p>Code : T14072-31 - L.H. T14072-32 - R.H.</p> <p>Cut dimension : Frame height - 6 mm</p>		<p>Cover plate (40 x 40 x 3)</p> <p>Code : G0100522</p>	
<p>Stile cover (40 x 17)</p> <p>Code : P14073-10</p> <p>Cut dimension : Frame height - - 6mm</p>			

Parts Breakdown

<p>Thread-forming screw : DIN 7500 Form C, M6 x 30, A2 stainless steel Pan head PZ 3 drive</p> <p>Code : G0100525</p> <p>(Needed for fixing the frame)</p>		<p>Self-drilling screw : DIN 7504 Form M, M4.8 x 16, A2 stainless steel Pan head with PH 2 drive</p> <p>Code : G0000227</p> <p>(Needed for fixing the suspension bracket)</p>	
<p>Thread-forming screw : DIN 7500 Form M, M4 x 20, A2 stainless steel Countersunk head with PZ 2 drive</p> <p>Code : G0100526</p> <p>(Needed for fixing the cover caps)</p>		<p>Self-drilling screw : DIN 7500 Form O, M3.9 x 19, A2 stainless steel Countersunk head with PH 2 drive</p> <p>Code : G0100528</p> <p>(Needed for fixing the bottom track)</p>	
<p>A2 stainless steel 3.5 x 19 cross recess, pan head, type C DIN 7981 screw with Pz drive</p> <p>Code : G0000102</p> <p>(Needed for fixing the blades)</p>			

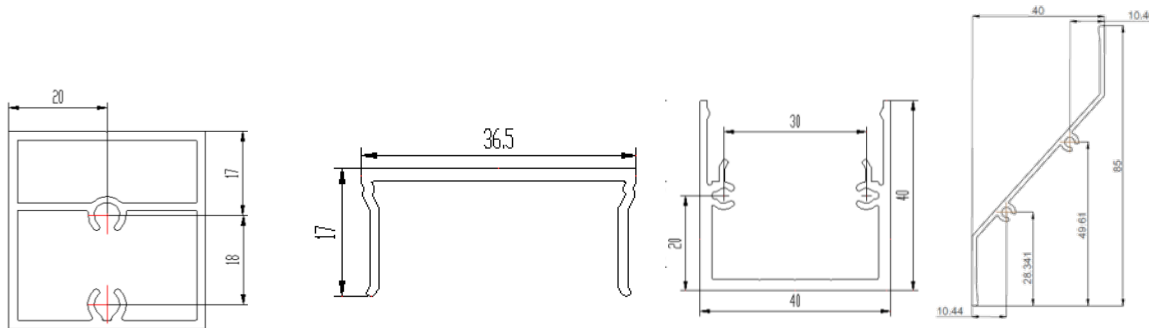
Parts Breakdown

<p>Top rail suspension bracket 30/47/3 & 30/60/3</p> <p>Code : G0013031</p>		<p>Top rail suspension bracket 31/33/2</p> <p>Code : G0013080</p>	
<p>Bottom guide foot</p> <p>Code : G0100700</p>			

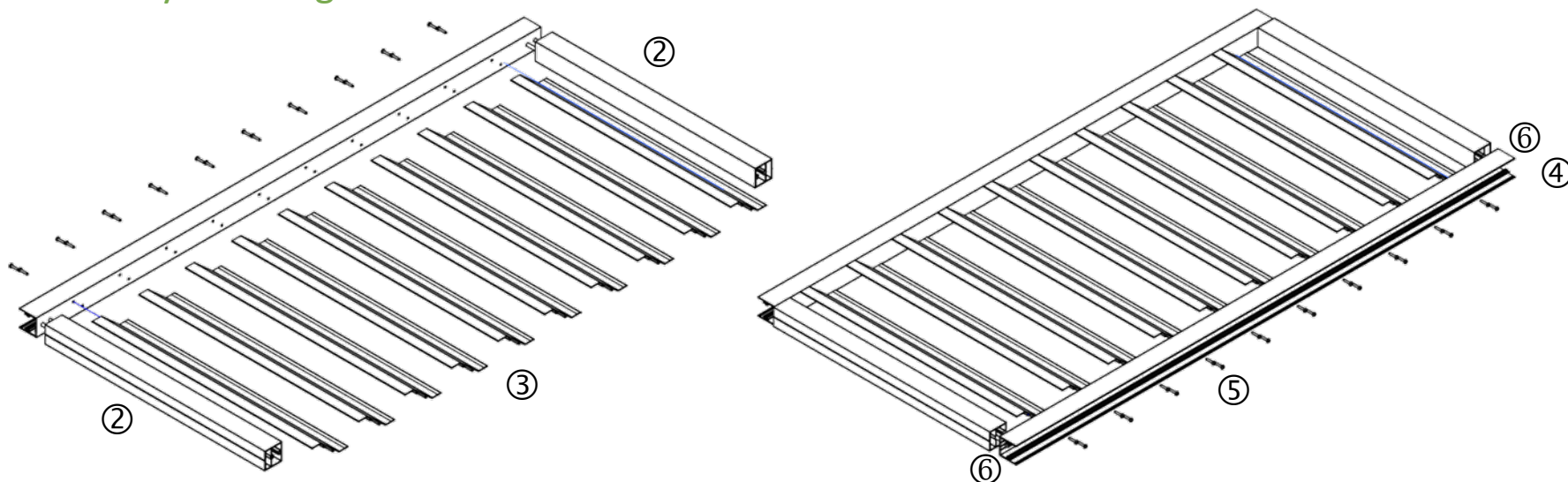
Mounting Preparations

Cutting to length

1. Cut both the top and the bottom rail (**P14066-10**) to fit the required “frame width - 80 mm”
2. Cut stile cover trim (**P14073-10**) to fit the required “frame height -6 mm”.
3. Mill/drill the Lux40/40 series stiles (**T14072-31/32** :)
 - To fit the required “frame height -6 mm”
 - At the distance opposite the bottom hole as specified in the parts list.
4. Cut the 70-15 series blades (**P15200-10**) to fit the required “frame width - 80 mm”

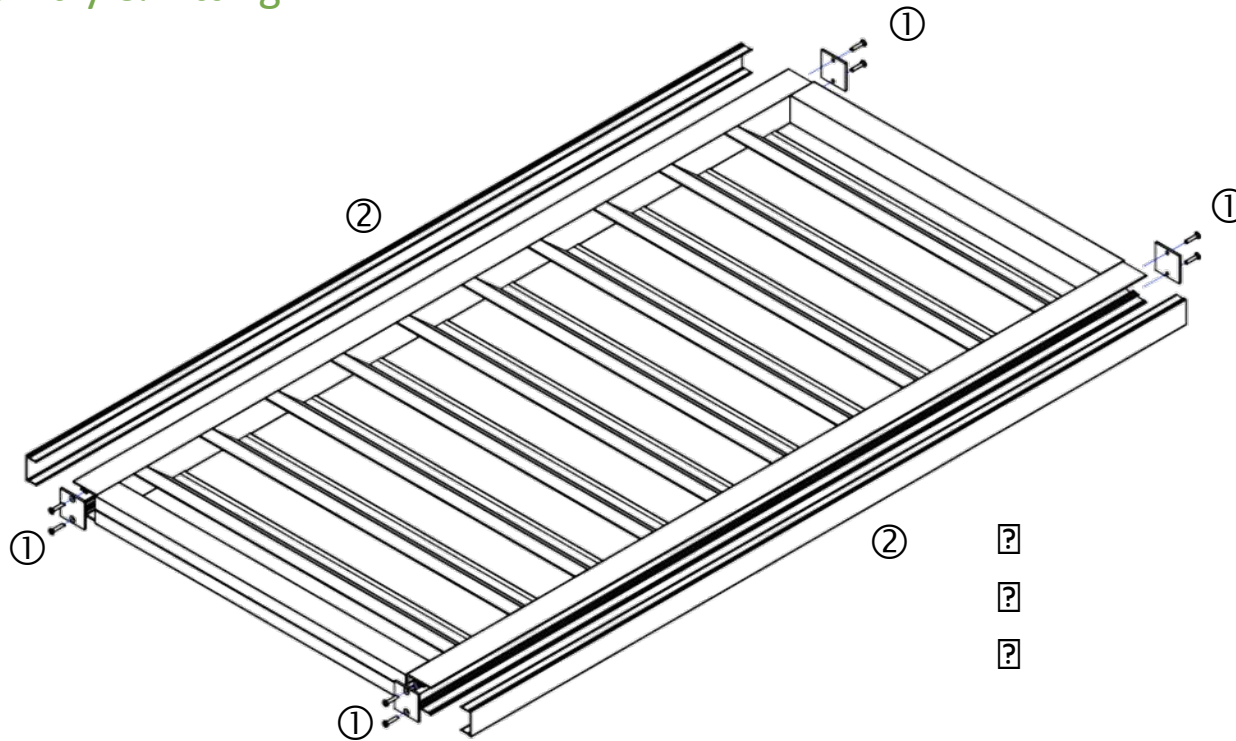


Assembly & Fitting



1. Assembly and fitting should be performed on an even surface.
2. Fix the top and bottom rail (**P1406610**) to 1 stile (**T1407231**) using M 6 x 30 screws (**G0100525**).
3. Screw all the blades (**P1520010**) to this stile with cross recessed pan head screws (**G0000102**).
4. Fit the 2nd stile but do not tighten the M6 x 30 mm screws all the way down yet.
5. Screw fit all the blades onto to this 2nd stile.
6. Tighten the M 6 x 30mm screws of the 2nd stile.

Assembly & Fitting

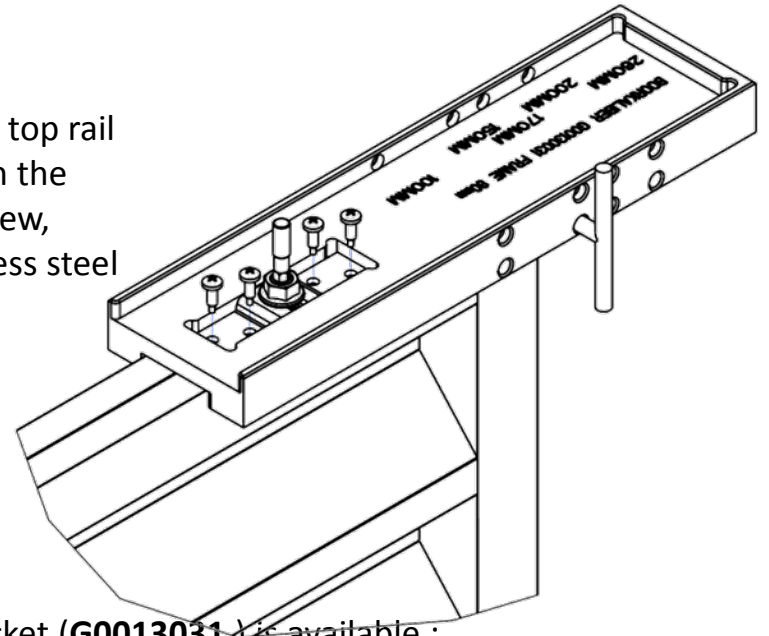


1. Fix the 4 cover caps (**G0100522**) to the extreme ends of the stiles using M4 x 20mm screws (**G0100526**).
2. Snap the 2 stile cover trims into the frame into the stile, using a nylon hammer and an Ertalon tapping block to do this.

Assembly & Fitting

* Place the suspension bracket (**G0013031** or **G0013080**) on the top rail of the slide using the positioning jig. Be sure the hole provided in the suspension bracket, to accommodate the suspension bracket screw, points towards the rear of the slide. Fasten it with four A2 stainless steel M 4.8 x 18 self-drilling screws with PH 2 drive, to DIN 7504-M (**G0000227**).

Do this for both sides of the slide.



* A choice of four possible fixing positions of the suspension bracket (**G0013031**,) is available :
These vary depending upon what the customer ordered !

- 1) Standard position at 110 mm, for manually operated slides ;
- 2) Underneath the actuator : 200 mm, for motorized single slides ;
- 3) With motorized symmetrical slides : underneath the actuator at 200 mm ; in the center at 2 x 100 mm ; at the return pulley at 150 mm ;
- 4) With motorized triple slides : underneath the actuator at 200 mm ; at the opposite side of the motorized actuator at 170 mm ; the other two slides at 150 mm.

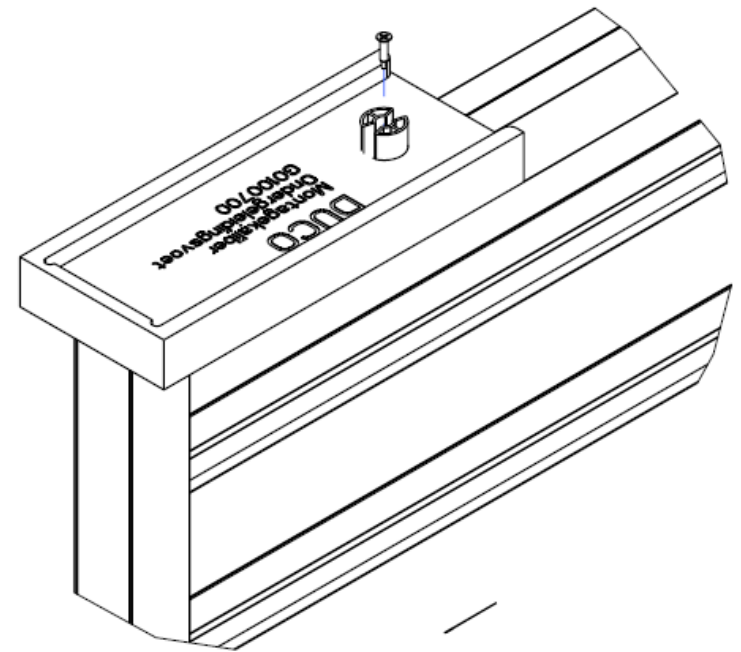
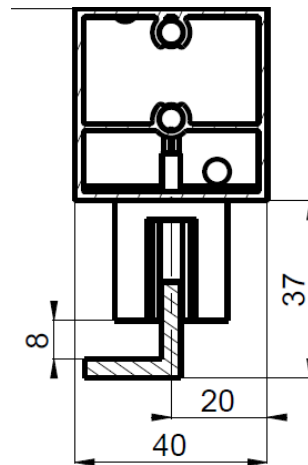
With **G0013080** series suspension brackets, 150 mm is the only position available.

These different positions can be set by shifting of removing the pin, depending on the position by the suspension bracket.

Assembly & Fitting

Place the bottom guide base (**G0100700**) on the bottom rail of the slide using the positioning jig. Fasten it with an A2 stainless steel M 3.9 x 19 self-drilling screw with PH 2 drive, to DIN 7504-O (**G0100528**).

Do this for both sides of the slide.



CE label

Apply the EC mark in a clearly visible location to the lateral side of the frame, for instance.

Always clean the surface first to remove any grease before applying the decal to ensure good adhesion.

