# TECHNICAL DATA SHEET

#### **DESCRIPTION**

Solid or glazed partition without vertical structure on profile with hollow seal.

#### CONSTRUCTION

- GLAZED UNITS:
  - Glazed panels, full height:
- . Centred or offset single glazing or double glazing.
- . Extruded aluminium frame sections.
- . All units are completely factory made, and delivered finished on site.
- SOLID MONOBLOCK PARTITIONS:
- . Thickness: 83 mm.
- . Steel skins 1mm thick.
- . Filling: mineral wool.
- DOOR PANELS:
- . Aluminium frame.
- . Pivot or mounted hinged doors.
- . Sliding doors, centred or flush mounted.
- . Glazed leaf with / without frame.
- . Steel or timber leaf, 40 to 83 mm thick.
- JUNCTION BETWEEN SOLID PANELS OR BETWEEN SOLID AND GLAZED, 6 MM WIDE:

PVC or steel seal.

- JUNCTION BETWEEN GLAZED UNITS:
  - . For glazing of 10 or 12 mm: 3 mm wide; or sticking EPDM seal.
  - . Double glazing 6 and 8 mm: aluminium upright width 16 mm.

#### **FINISHES**

- SURFACE TREATMENT OF SOLID PANELS: After surface treatment by alkaline degreasing and nanoceramic conversion of the skins and accessories, application of thermosetting polyester powder paint, ovencured at 180°C (thickness 70 ± 10 µm). The paint gives a decorative surface that is shock and UV resistant.
- COLOURS:

Colours in Clestra Hauserman colour chart. Others: following technical approval.

• ALUMINIUM PROFILE:

Painted or natural anodized finish. Other anodization on application.

• PARTITION ADD-ONS

Our range of options and accessories can be used to tailor the partition to the specific project needs and user requirements (blinds, magnetic accessories, Japanese skins, etc.).

# **OPTIONS**

• WORKING WALL:

Solid panel vertical junctions can accommodate a concealed racking upright that



facilitates the support of furniture items such as shelving, storage units and desking. The upright can be retrofitted and relocated if required.

#### • ABSORPTION PANEL:

The absorbent panel makes it possible to optimize the acoustic comfort of the premises thanks to microperforated panels: up to  $\mathbf{R_W}$  (C;  $\mathbf{C_{tr}}$ ) = 47 (-2; -8) dB, . up to  $\mathbf{C_W}$  0,7.

#### • TECHNICAL PANEL:

The vertical passage of electrical networks as well as the integration of plugs and housings are possible thanks to technical panels with removable claddings.

#### • AIRFLOW:

A range of air transfer panels are available.

Performance data is available from our technical team (acoustic value and air flow curves).

# **GEOMETRICAL FEATURES**

• DIMENSIONS:

Height:

 Glazed panels: up to 3200 mm, type and glass thickness according to national standards.

. Solid panels: up to 3600 mm.

Width:

- Solid: Max 1600 mm
- Glazed: Min 350 mm

# **FITTING CHARACTERISTICS**

- TOLERANCES:
  - . floor: ± 12.5 mm
  - . ceiling: ± 7.5 mm

with adaptation profile: - 7.5; + 15 mm. deflection track available: ± 25mm

• SOLID PANEL INTERLOCKING:

The elements interlock using a steel headed cam.

• INTERLOCKING OF 10 & 12 MM GLAZED ELEMENTS:

Mechanical junction obtained through unique machining of the glass units and a dry jointed EPDM seal or edge bonded.

### **ACOUSTICS**

Weighted sound reduction index following EN ISO 717-1.

• SOLID PANELS:

 $R_{W}$  (C;  $C_{tr}$ ) = 45 (-3; -9) dB

• GLAZED PANELS :

Single glazing:

 $R_{W}$  (C;  $C_{tr}$ ) = 30 (-2; -2) dB

. Double glazing with upright 16 mm

 $R_{W}$  (C;  $C_{tr}$ ) = 43 (-2; -4) dB high acoustic version up to:  $R_{W}$  (C;  $C_{tr}$ ) = 45 (-2; -7) dB

Double glazing without upright

 $R_W$  (C;  $C_{tr}$ ) = 43 (-2; -5) dB

- DOORS:
- . SOLID DOOR:

up to  $\mathbf{R_W}$  (C;  $C_{tr}$ ) = **41** (-1; -3) **dB** 

. GLAZED FLUSH DOOR:

up to  $R_{W}$  (C;  $C_{tr}$ ) = 39 (-1; -2) dB

#### CERTIFICATIONS

- REACTION TO FIRE:
- . Euroclass following EN 13501-1: A2-s1,d0
- MECHANICAL:

Structural test according to ETE.

- VOLATILE ORGANIC COMPOUNDS (VOCs):
  - . A+ french classification according to ISO 16000.
  - .EQ-credit LEED « Low-emitting products ».
- FACTORY CERTIFICATIONS: Our factories are ISO 9001, ISO 14001 and OHSAS 18001 certified.

# **ACCESSORIES**

Clestra Hauserman offers a wide range of partition accessories, provided with clever self-fastening systems. www.clestrashop.com

Our products are constantly changing. To find out about the latest approved acoustic performances, please visit www.clestra.com.





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Clestra Range	Partition Thickness		Туре	Head Channel - Base Channel	Tolerance	Glass vertical joints	Glass Type	Privacy Options	Acoustic Test Configuration	Acoustic performance (Rw)	Fire Resistance	Impact resistance (ETA 003)
pleinAir	83mm		Double Glazed		+/- 12.5mm +/- 25mm (deflection head track)	Dry-jointed EPDM, I-bone polycarbonate, 3M tape	10mm tempered 12mm tempered 10.8mm laminated 12.8mm laminated	Electrical venetian blinds Roller blinds Switchable glass	10mm tempered + 12mm tempered	43 dB		
									12mm tempered + 12mm tempered	43 dB (A)		Cat. IV
									10.8mm laminated + 12.8mm laminated	48 dB (A)		Cat. IV
									12.8mm laminated + 12.8mm laminated	49 dB (A)		Cat. IV
				25mm + 22.5mm shadow gap				Switchable glass	10mm tempered	31 dB (A)		Cat. IV
			Single Glazed Centered						12.8mm acoustic laminated	37 dB (A)		Cat. IV
			Single Glazed Offset						10mm tempered	31 dB		Cat. IV
									12.8mm acoustic laminated	37 dB (A)		Cat. IV
			Double Glazed			16mm vertical profile	6mm tempered	Manual blinds Electrical blinds Switchable glass	6mm tempered + 6mm tempered	43 dB		
							8mm tempered 8.8mm laminated		6mm tempered + 8.8mm laminated	45 dB		
			Туре	Head Channel - Base Channel	Tolerance	Vertical Joints thickness between panels	Racking Strips	Other Options	Acoustic Test Configuration	Acoustic performance (Rw)	Fire Resistance	Impact resistance (ETA 003)
			Steel Panel	22 Frans abadeus con	+/- 12.5mm +/- 25mm (deflection head track)	6mm (PVC cover)	Yes	Whiteboards / Pinboards; Timber skin Fabric	Steel panels (6mm joint)	45 dB	A2-s1, d0	Cat. IV b
			Technical Panel	22.5mm shadow gap			No	Back-painted glass	-	-		
			Туре	Leaf Thickness	Frame Type	Butt Hinges (H) / Pivot Hinges (P)	Glass type	Privacy Options	Acoustic Test Configuration	Acoustic performance (Rw)	Fire Resistance	Impact resistance (ETA 003)
			Double glazed doors	83mm	P1C32 (32mm) P1C55 (55mm) P2 (25mm)	H & P	5mm tempered	Switchable glass; Blinds; Manifestation	83mm thick double glazed door <u>only</u> 83mm thick double glazed door <u>only</u> with <u>double</u> drop seals	34 dB 39 dB		
			Glass Door	10mm / 12mm		H & P	10mm tempered 12mm tempered	Manifestation	10mm thick tempered glass door <u>only</u> (without drop seal)	26 dB (A)		
			Туре	Leaf Thickness	Frame Type	Butt Hinges (H) / Pivot Hinges (P)	Door Type		Acoustic Test Configuration	Acoustic performance (Rw)	Fire Resistance	Impact resistance (ETA 003)
			Timber Door	44mm	P1C32 (32mm) P1C55 (55mm) P2 (25mm)	H&P	44mm Timber Leaf		Steel Panel + 44mm thick timber door	36 dB (A)		
			Steel Door	44.5mm / 59.55mm			44.5mm Steel Door 59mm Steel Door		Steel Panel + 44.5mm thick Steel Door	45 dB (A)		
									59mm thick Steel Door (door <u>only</u> )	36 dB		
			Туре	Leaf Thickness	Frame Type	Hinges	Door Type		Acoustic Test Configuration	Acoustic performance (Rw)	Fire Resistance	Impact resistance (ETA 003)
			Pocket Glass Sliding Door	10mm / 12mm	C2VV C1V C2DVV	Sliding	10mm tempered 12mm tempered 10mm tempered 12mm tempered		Double Glazed partitions (10mm+12mm thick glass) + pocket sliding door Double Glazed partitions (10mm+12mm glass) + pocket sliding door with drop seal	28 dB (A)		
			Offset Glass Sliding Door	10mm / 12mm		Sliding						
			Pocket Double Glazed Sliding Door	54mm		Sliding	6+6mm tempered		Double Glazed partitions (10mm+12.8mm thick glass) + double glazed sliding door	37 dB (A)		

We are constantly improving our products to reach higher performance. Please contact us for more information. The information featured in this document is for guidance only.