

DO NOT SCALE

IF IN DOUBT, ASK!

REVISIONS

REV.	DESCRIPTION	DATE	DRAWN
1	FIRST ISSUE	27/03/2014	CC
2	UPDATES	07/04/2014	CC
3	UPDATES	07/04/2014	CC
4	NOTES	28/10/2014	CC
5	NOTES	27/11/2014	CC

NOTES:

- UNIT WEIGHT - 180KG (EXCLUDING PALLET).
- E-STACK SUPPLIED PRE-ASSEMBLED WITH 4 NO. MOUNTING BRACKETS. ANY DUCTWORK SHOULD MAINTAIN THE SEPARATION BETWEEN MECHANICAL AND PASSIVE SIDE.
- ACCESS MUST BE PROVIDED TO CONTROL BOX, 600X600MM MIN. HATCH.
- FINISH IN GALV. (STANDARD). RAL COLOURS AVAILABLE ON REQUEST AT ADDITIONAL COST.

TOLERANCES EXCEPT WHERE OTHERWISE STATED

X	±	0.5MM
X.XX	±	0.05MM
ANGLES	±	0.5°

SURFACE TEXTURE TO BE 1.6 UMRA OR BETTER

DE-BURR ALL SHARP EDGES AND HOLES. ITEM MUST BE FREE FROM SCRATCHES, DENTS AND OTHER BLEMISHES.

DIMENSIONS IN MILLIMETRES



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TITLE:

E-STACK: A400 VERSION 4

DRAWING NO:

1306_9001_05

MATERIAL: MILD STEEL

FINISH:
GALV. (STD) OR POWDER COAT ZINTEC

REV	DRAWN	DATE	CHK'D	DATE
5	CC	27/11/2014		

SCALE 1:30 A3 SHEET 1 OF 1

