



**Steel Construction Certification Scheme Limited**  
4 Whitehall Court, Westminster, London SW1A 2ES  
Tel: +44 (0) 20 7839 3980  
Fax: +44 (0) 20 7747 8199  
Email: [sccs@steelconstruction.org](mailto:sccs@steelconstruction.org)  
[www.steelconstruction.org](http://www.steelconstruction.org)

## EC Certificate of Factory Production Control (FPC)

**2273 – CPR – 0040**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011  
(the Construction Products Regulation or CPR)  
it has been stated that the construction product:

### Structural Components for Steel Structures

Harmonised	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1: 2009 + A1:2011	Load bearing and welded structural steel components up to EXC 4 according to BS EN 1090-2:2008+A1:2011	1, 2, 3a and 3b table A.1 of BS EN 1090-1: 2009 + A1:2011

placed on the market by

### Ancon Building Products

**and produced in the factory(ies)**

President Way, President Park, Sheffield, S4 7UR

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

<b>Attestation</b>	This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard: <b>BS EN 1090-1: 2009 + A1:2011</b> were applied.
<b>Date of first issue</b>	1 <sup>st</sup> May 2013
<b>Date of this issue</b>	1 <sup>st</sup> May 2013
<b>Date of next Surveillance</b>	by 30 <sup>th</sup> April 2014
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

**Chairman:**  
D Woodward

**Scheme Manager:**  
J Carmichael



**Steel Construction Certification Scheme Limited**  
4 Whitehall Court, Westminster, London SW1A 2ES  
Tel: +44 (0) 20 7839 3980  
Fax: +44 (0) 20 7747 8199  
Email: [sccs@steelconstruction.org](mailto:sccs@steelconstruction.org)  
[www.steelconstruction.org](http://www.steelconstruction.org)

## Welding Certificate

**2273 – CPR – 0040 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an  
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0040 .  
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the  
Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>Ancon Building Products</b>
<b>Facilities of the Manufacturer</b>	President Way, President Park, Sheffield, S4 7UR
<b>Standard</b>	<b>BS EN 1090-2: 2008 + A1:2011</b>
<b>Execution Class</b>	up to EXC 2 according BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	135 – Metal active gas welding
<b>Base Material(s)</b>	Up to and including S355JR in accordance with BS EN 10025-1:2004 Up to and including S355J2H in accordance with BS EN 10210-1:2006 Up to and including S355J2H in accordance with BS EN 10219-1:2006 1.4307 (X2CrNi18-9), 1.4301 (X5CrNi18-10), 1.4404 (X2CrNiMo17-12-2), 1.4401 (X5CrNiMo17-12-2), 1.4432 (X2 CrNiMo17-12-3) in accordance with BS EN 10088-2:2005
<b>Responsible Welding Coordinator</b>	Paul Williamson
<b>Alternate</b>	None
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
<b>Date of first issue</b>	1 <sup>st</sup> May 2013
<b>Date of this issue</b>	1 <sup>st</sup> May 2013
<b>Date of next Surveillance</b>	by 30 <sup>th</sup> April 2014
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with BS EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

**Chairman:**  
D Woodward

**Scheme Manager:**  
J Carmichael